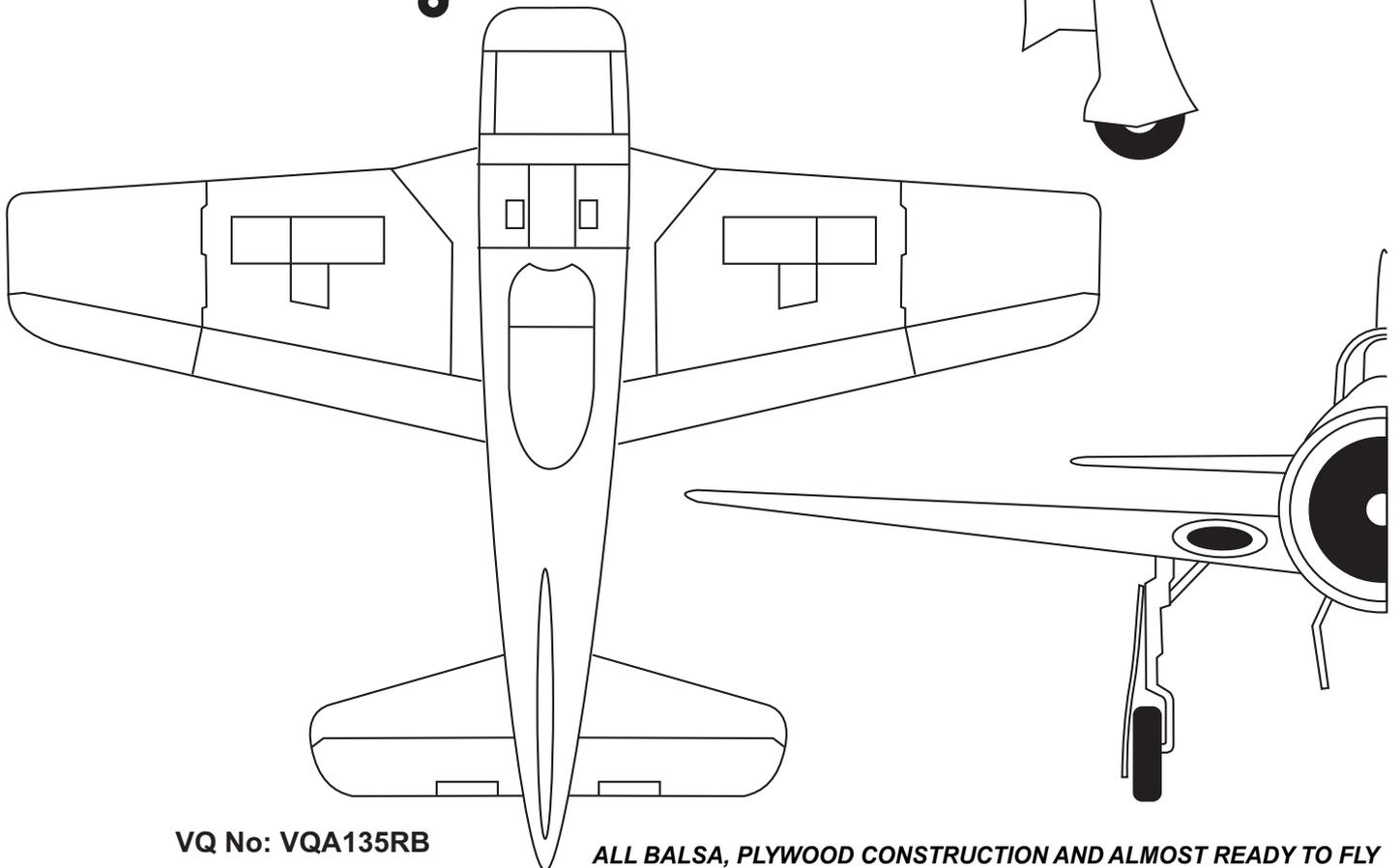


Radio control model / Flugmodell

F8F

**WARRENBEAR**



VQ No: VQA135RB

ALL Balsa, PLYWOOD CONSTRUCTION AND ALMOST READY TO FLY

## Instruction manual / Montageanleitung

### SPECIFICATIONS

Wingspan:.....2020mm (79.5in)  
Length:.....1590mm (62.6 in)  
Electric Motor:.....See next pager  
Gas Engine:.....4T 40cc / 2T 40cc  
RTF Weight: 7.8-8.1Kg / 17.2-17.8lbs  
Radio:.....8-9 Channel / 8-9 Servos  
Function: Ailerons-Elevator-Rudder-Throttle  
Flaps-Optional Retractable Landing Gear.

### TECHNISCHE DATEN

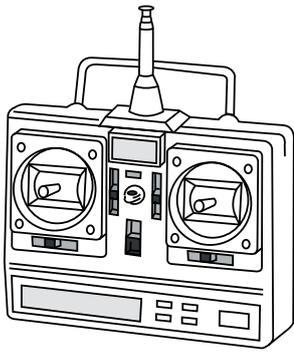
Spannweite:.....2020mm  
Länge:.....1590mm  
Elektroantrieb.....(siehe nächste Seite)  
Verbrennerantrieb:.....40cc  
Fluggewicht:.....7.8-8.1Kg  
Fernsteuerung.....8-9 Kanal / 8-9 Servos



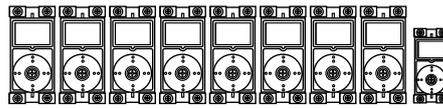
**WARNING!** This radio controlled model is NOT a toy. If modified or flown carelessly it could go out of control and cause serious human injury or property damage. Before flying your airplane, ensure the air field is spacious enough. Always fly it outdoors in safe areas and seek professional advice if you are unexperienced.

**ACHTUNG!** Dieses ferngesteuerte Modell ist KEIN Spielzeug! Es ist für fortgeschrittene Modellflugpiloten bestimmt, die ausreichende Erfahrung im Umgang mit derartigen Modellen besitzen. Bei unsachgemäßer Verwendung kann hoher Personen- und/oder Sachschaden entstehen. Fragen Sie in einem Modellbauverein in Ihrer Nähe um professionelle Unterstützung, wenn Sie Hilfe im Bau und Betrieb benötigen. Der Zusammenbau dieses Modells ist durch die vielen Abbildungen selbsterklärend und ist für fortgeschrittene, erfahrene Modellbauer bestimmt.

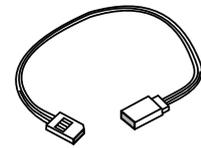
## REQUIRED FOR OPERATION (Purchase separately)



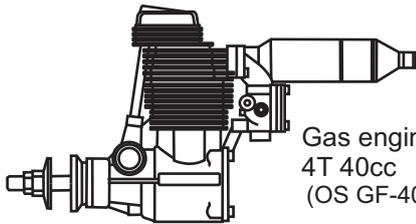
Minimum 8-9 channels radio



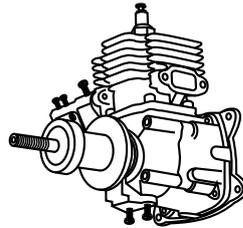
8 standard servos and 1 mini servo (for gas engine).  
 .Motor control x1(for GP) .Elevator x2  
 .Rudder x1. Aileron x2. Flap x2  
 .Gear door x1



Extension cord for aileron servos: 80cm(x2)  
 Extension cord for flap servos: 50cm(x2)  
 Extension cord for retract servos: 50cm(x2)  
 Extension cord for Rx battery pack: 30cm(x1)  
 Extension cord for gear door servo: 30cm(x1)



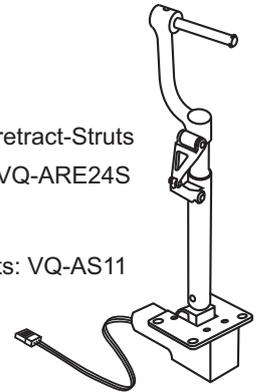
Gas engine:  
4T 40cc  
(OS GF-40)



Gas engine:  
2T 40-45cc

Electric retract-Struts  
VQ-ARE24S

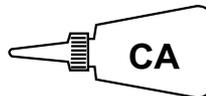
Struts: VQ-AS11



## GLUE (Purchase separately)



Silicon sealer



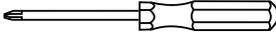
Cyanoacrylate Glue (thin type)



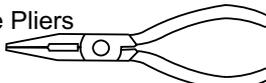
Epoxy Glue  
(5 minute type)

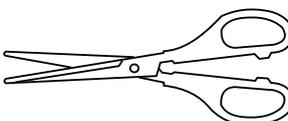
## TOLLS REQUIRED (Purchase separately)

Hobby knife 

Phillip screw driver 

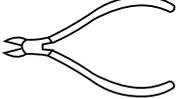
Hex Wrench 

Needle nose Pliers 

Scissors 

Awl 

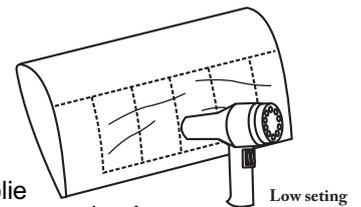
Sander 

Wire Cutters 

Masking tape - Straight Edged Ruler - Pen or pencil - Drill and Assorted Drill Bits

If exposed to direct sunlight and/or heat, wrinkles can appear. Storing the model in a cool place will let the wrinkles disappear. Otherwise, remove wrinkles in covering film with a hair dryer, starting with low temperature. You can fix the corners by using a hot iron.

Bei Sonneneinstrahlung und/oder Wärme kann die Folie erschlaffen bzw. Falten entstehen. Verwenden Sie ein Warmluftgebläse (Haartrockner) um evtl. Falten aus der Folie zu bekommen. Die Kanten können Sie mit einem Bügeleisen behandeln. Nicht zuviel Hitze anwenden !



Low setting

Symbols used throughout this instruction manual, comprise:

 Drill holes using the stated size of drill (in this case 1.5 mm)

 Take particular care here

 Hatched-in areas: remove covering film carefully

 Check during assembly that these parts move freely, without binding

 Use epoxy glue

 Apply cyano glue

 Assemble left and right sides the same way.

 Not included. These parts must be purchased separately

 Löcher bohren mit dem angegebenen Bohrer (hier 1,5 mm)

 Hier besonders aufpassen

 Schraffierte Stellen, Bespannfolie vorsichtig entfernen

 Während des Zusammenbaus immer prüfen, ob sich die Teile auch reibungslos bewegen lassen

 Epoxy-Klebstoff verwenden

 Sekundenkleber auftragen

 Linke und rechte Seite wird gleichermaßen zusammgebaut

 Nicht enthalten. Teile müssen separat gekauft werden.

Read through the manual before you begin, so you will have an overall idea of what to do.

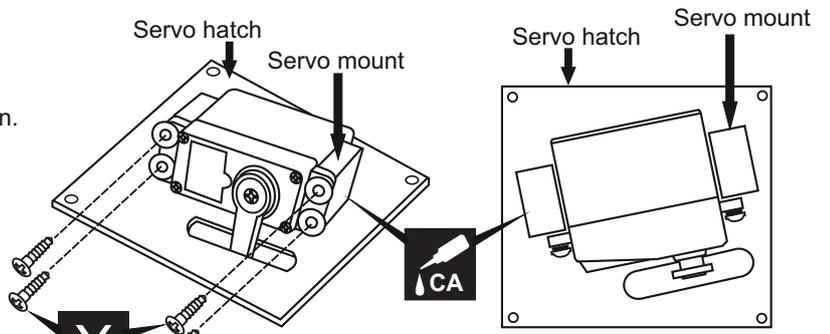
## CONVERSION TABLE

1.0mm = 3/64"	3.0mm = 1/8"	10mm = 13/32"	25mm = 1"
1.5mm = 1/16"	4.0mm = 5/32"	12mm = 15/32"	30mm = 1-3/16"
2.0mm = 5/64"	5.0mm = 13/64"	15mm = 19/32"	45mm = 1-51/64"
2.5mm = 3/32"	6.0mm = 15/64"	20mm = 51/64"	

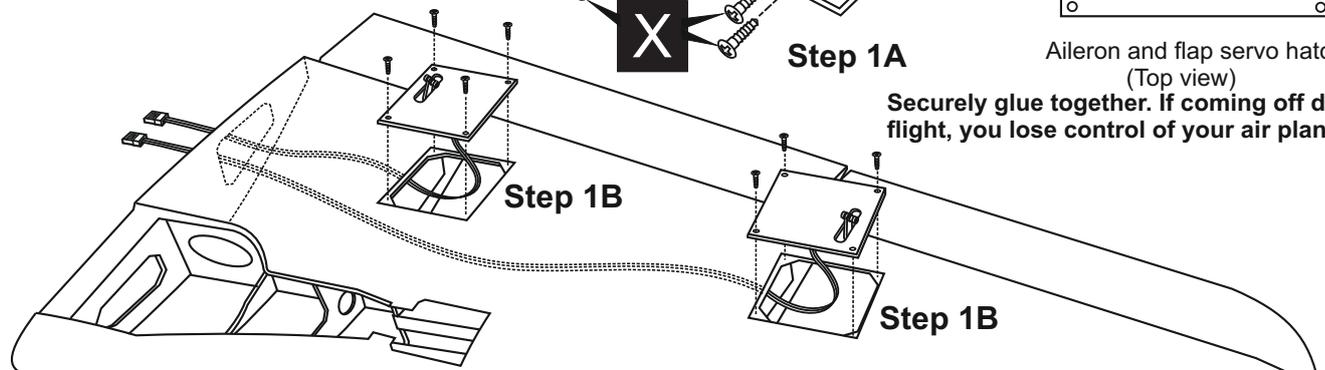
# SECTION 1- WING: FLAP-AILERON

- 1-Move the aileron and flap servo hatch out of the wing
- 2-Install the aileron servo to the aileron servo hatch as shown.
- 3-Install the flap servo to the flap servo hatch as shown.

Note: If you use only one channel for both the left and right Flap, in this case, remember to install the left and right flap servo in a same direction.

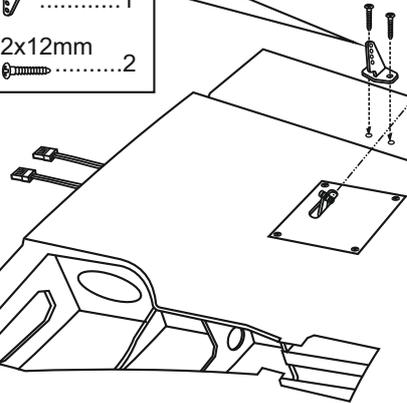


**Step 1A**  
 Aileron and flap servo hatch (Top view)  
 Securely glue together. If coming off during flight, you lose control of your air plane.



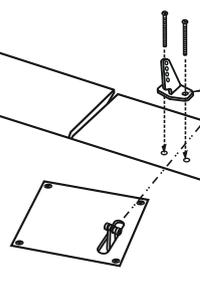
- Control horn .....1
- 2x12mm screw .....2

**Step 1B**



- Control horn .....1
- 2x30mm screw .....2

**Step 1C**



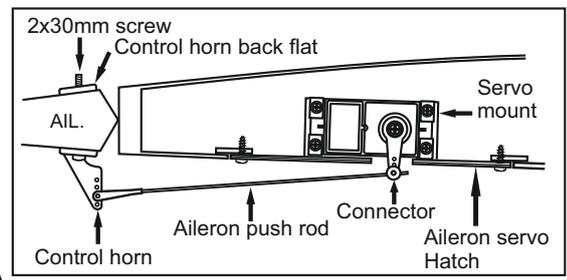
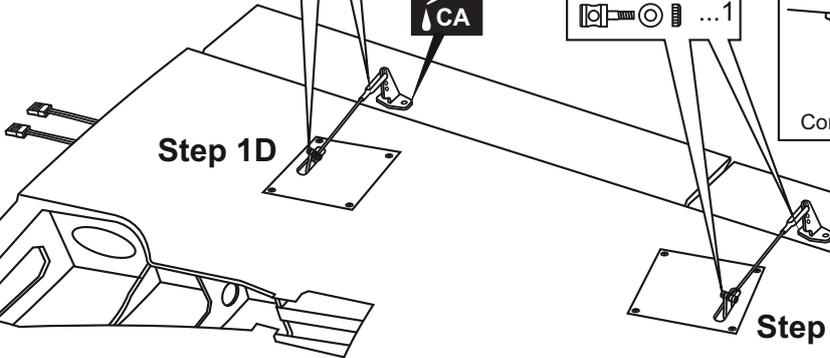
- Clevis .....1
- Connector .....1

- Clevis .....1
- Connector .....1



**Step 1D**

**Step 1D**



Do the same way with other wing half.

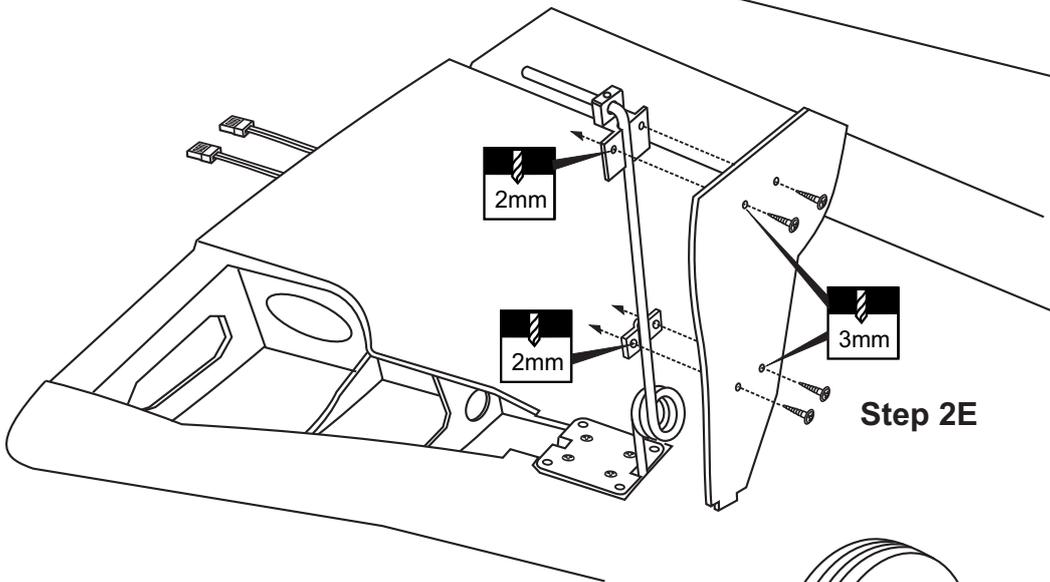
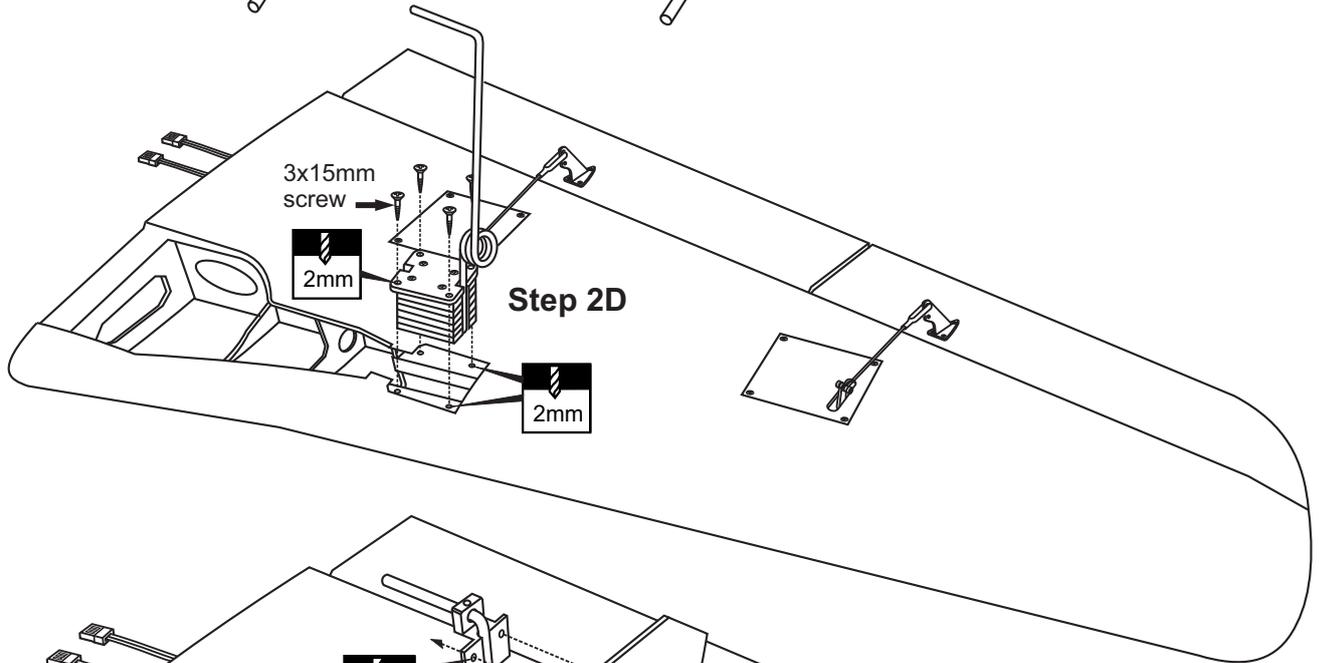
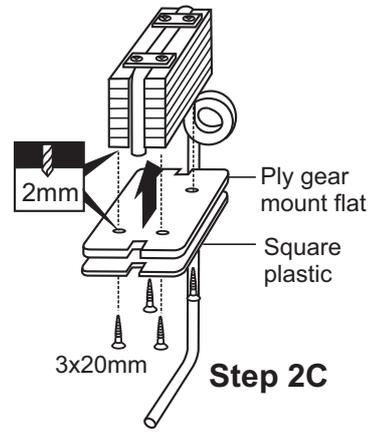
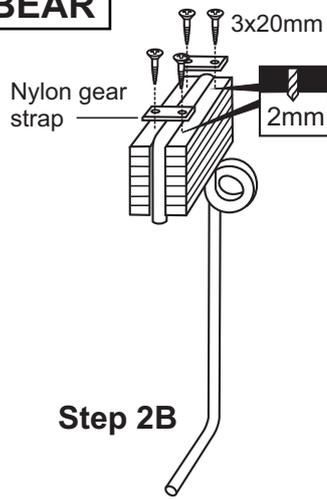
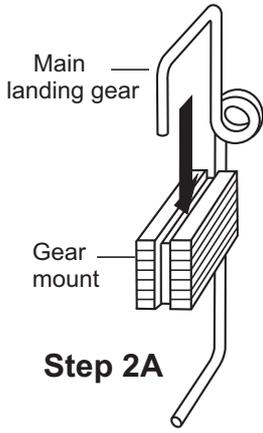


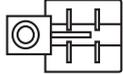
**VERY IMPORTANT**

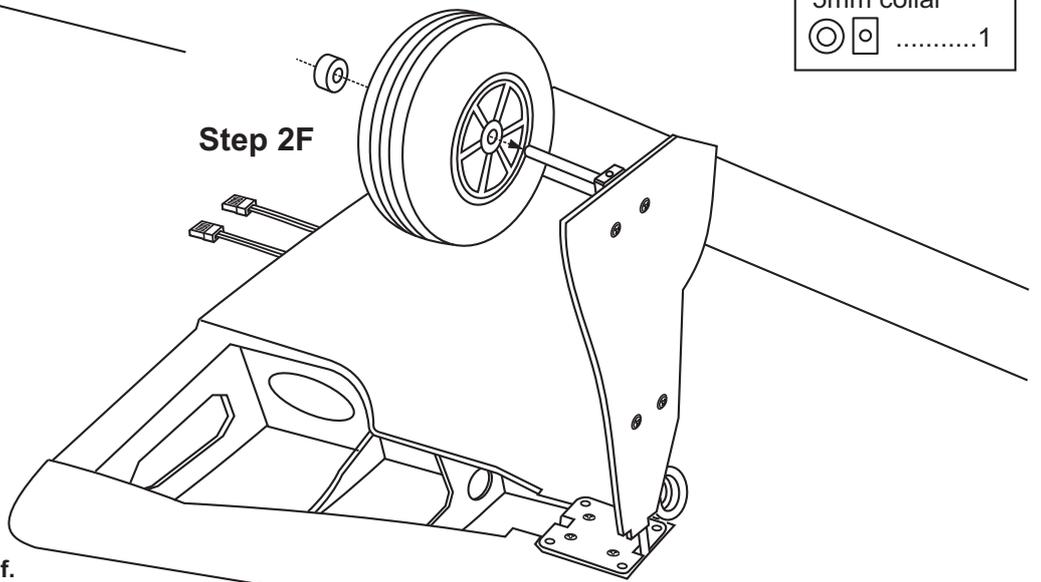
**Flap, Ailerons Safety:** See Section 11, Step 11c

If you not make this step, the ailerons and flaps may be coming off when your airplane flying with high speed. You will lose control of your airplane.

# SECTION 2 - FIXED GEAR RARE BEAR



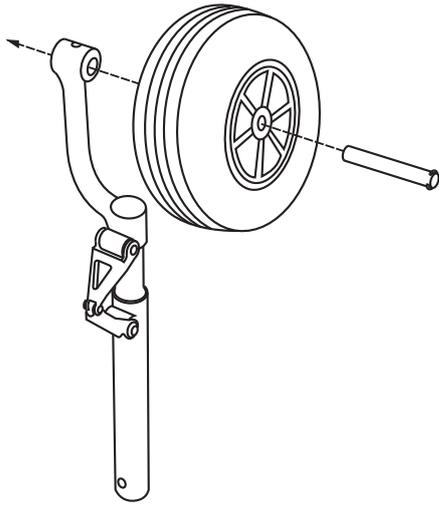
-  ...1
-  ...1
- 3x12mm screw  .....2
- 5mm collar  .....1



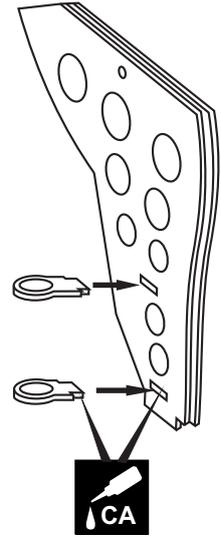
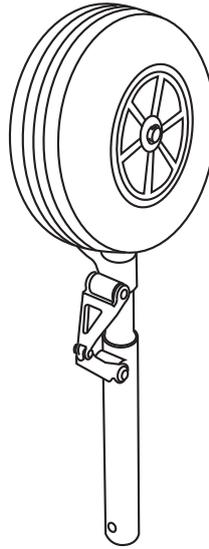
Do the same way with other wing half.

# SECTION 3 - STRUTS RARE BEAR

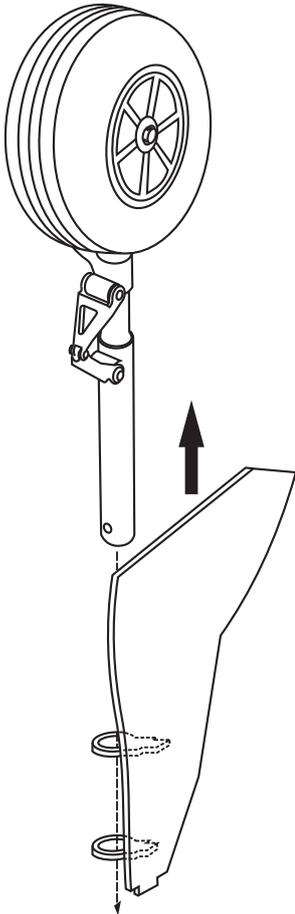
Step 3A



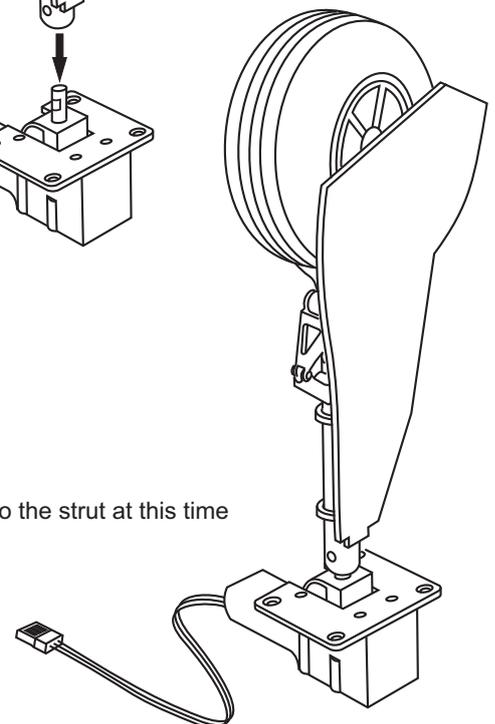
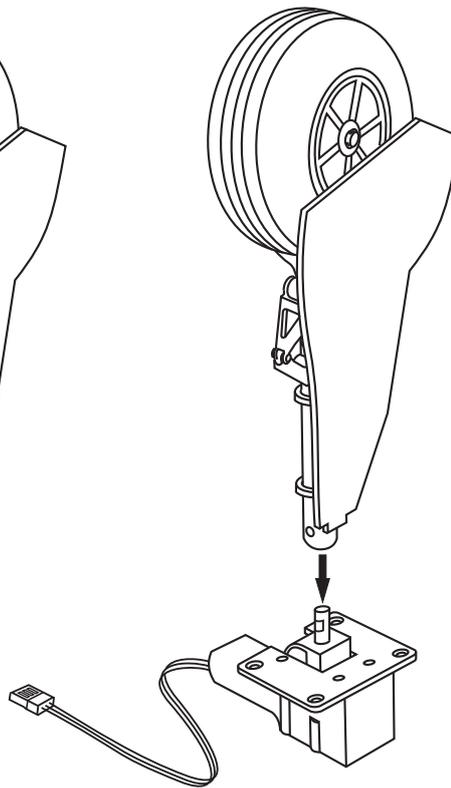
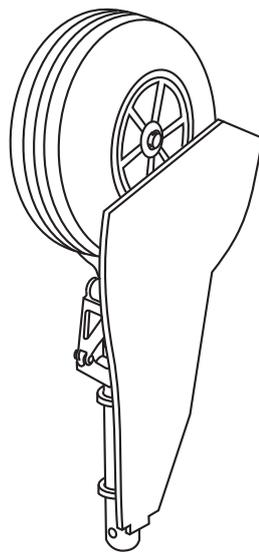
Step 3B



Step 3C

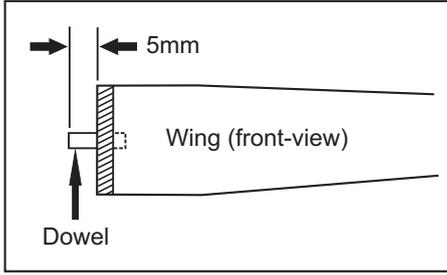


Step 3D

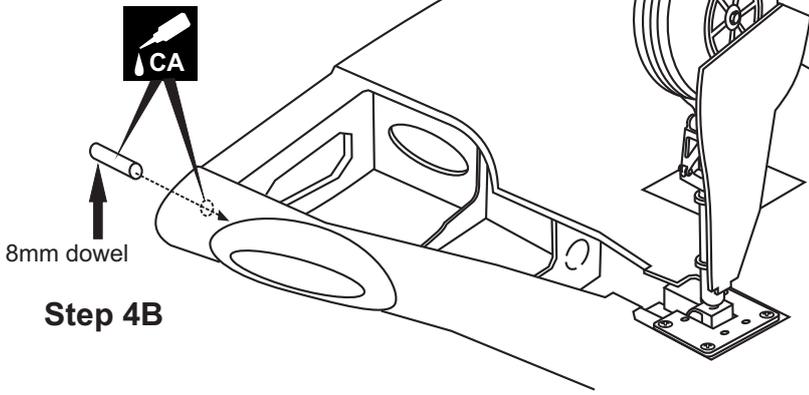
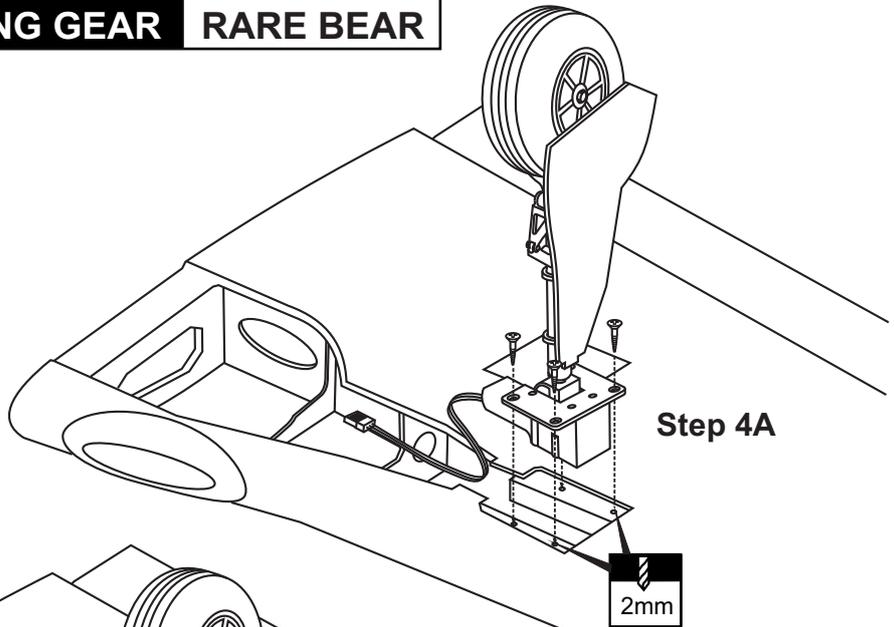


Note: Do not glue the gear door to the strut at this time

# SECTION 4 - RETRACT LANDING GEAR RARE BEAR

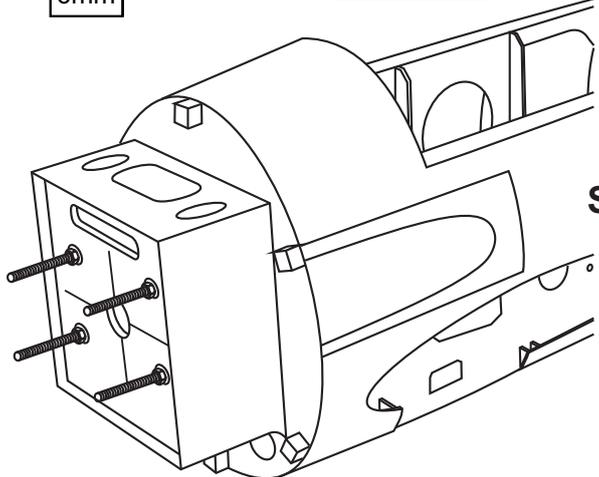
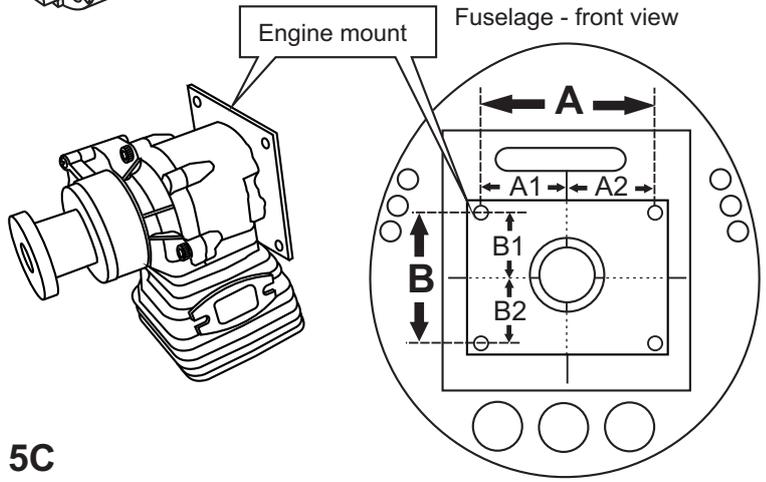
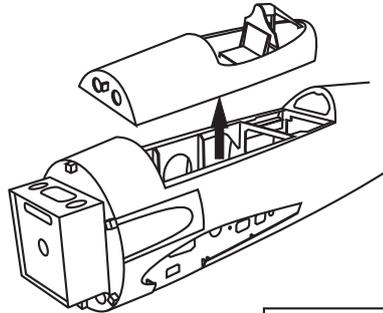
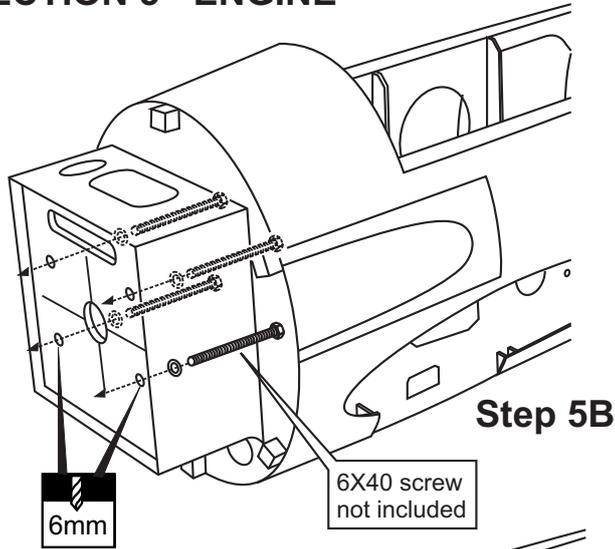


Glue the dowel to the rib root, marking sure that the dowel perpendicular to surface of the rib root.



# SECTION 5 - ENGINE

Note: Turn the plastic bolts on the left and right side of the fuselage, full the canopy hatch out of the fuselage first.



A1=A2 B1=B2

Mark the plywood where the four holes are to be drilled.

6x80mm screw	....4
6mm nut	.....12
6mm washer	.....8

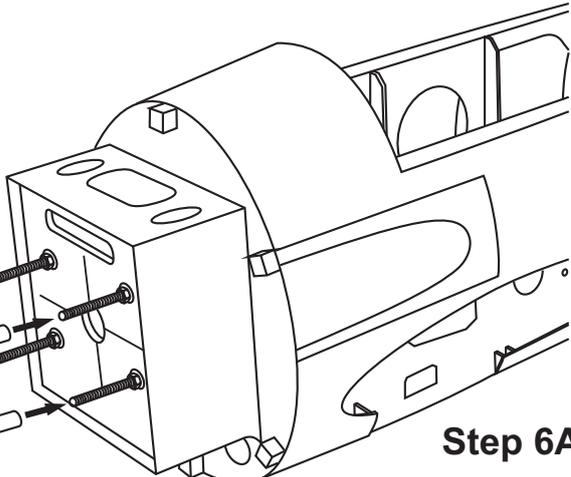
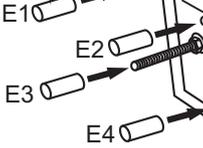
**SECTION 6 - ENGINE continued RARE BEAR**



**Please Note:** This plane was design to use for 40cc gasoline-2 stroke engine or 40cc-4 stroke engine. In case you want to use bigger engine, please reinforce the firewall and other connection by Epoxy



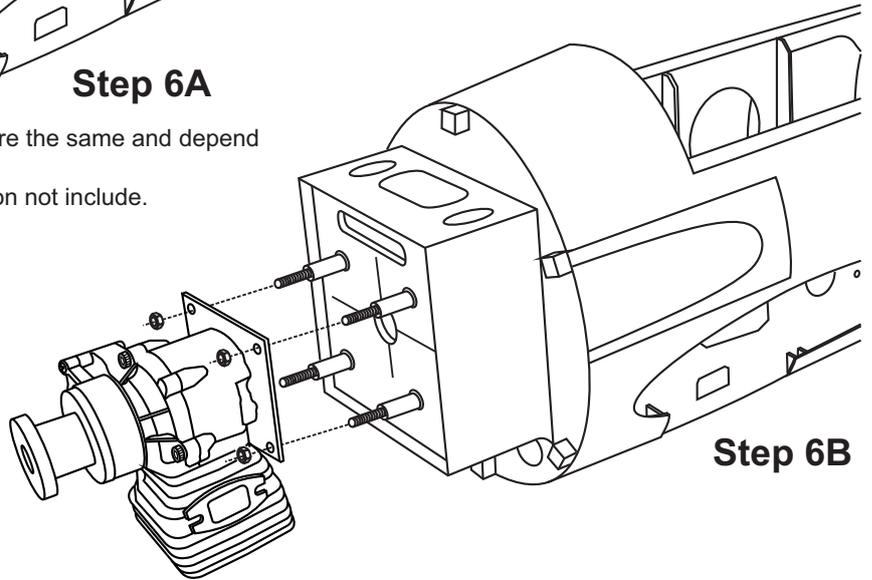
If you attach too large engine, this can destroy the structure of your model and cause an accident.



**Step 6A**

E1=E2=E3=E4 (The long of the aluminum tubes are the same and depend of your engine)

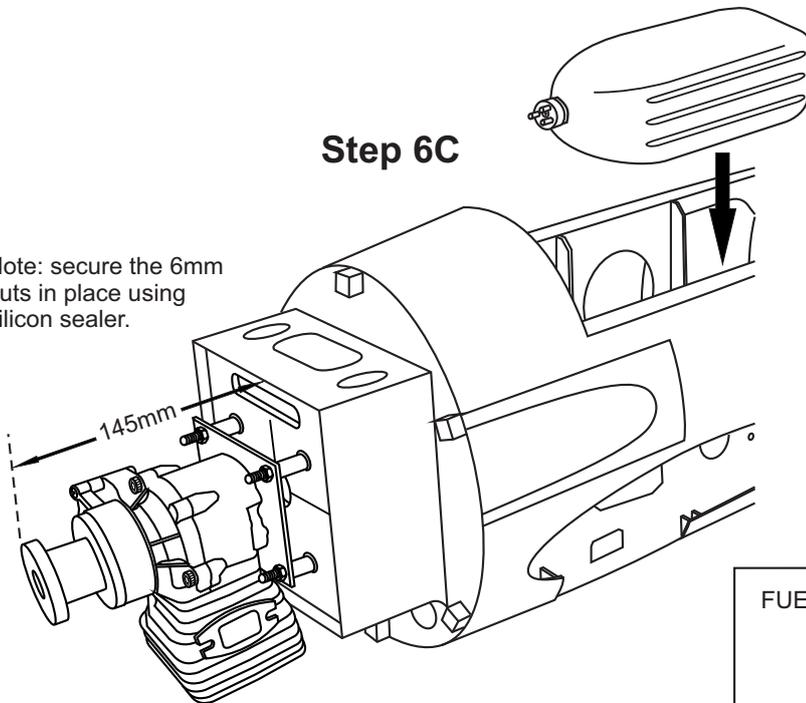
Note: The aluminum tubes for the engine installation not include.



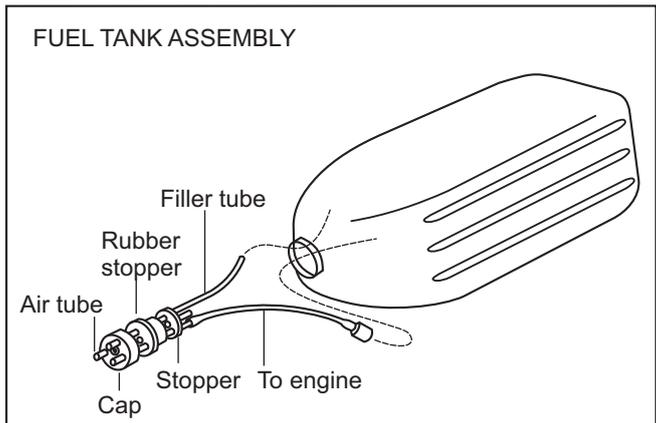
**Step 6B**

**Step 6C**

Note: secure the 6mm nuts in place using silicon sealer.

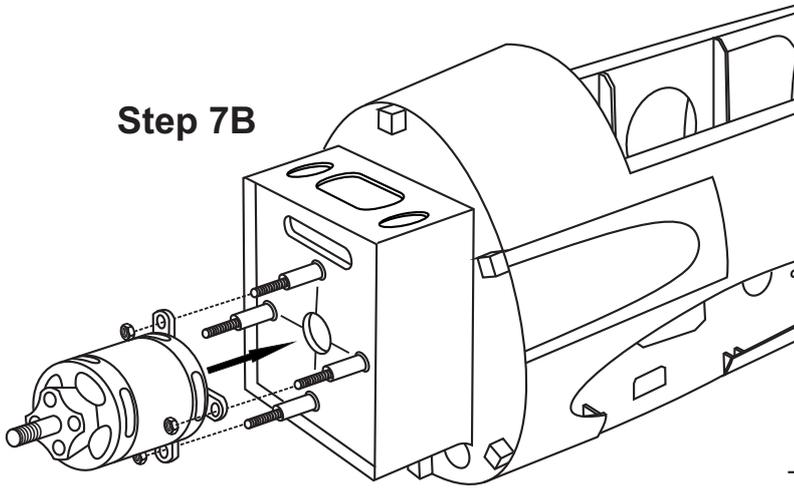


Adjusting the distance from the fire-wall to the hub of engine is **145mm**.



# SECTION 7 - ELECTRIC MOTOR RARE BEAR

**Step 7B**



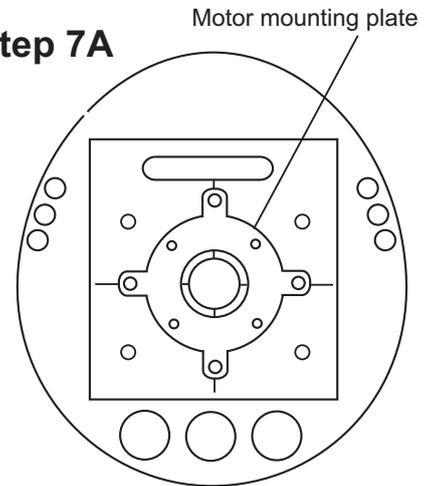
- 6x80mm screw .....4
- 6mm nut .....12
- 6mm washer .....8

Adjusting the distance from the fire-wall to the hub of motor is **145mm**.

The long of the aluminum tubes are same and depend of your motor.

Note: The aluminum tubes for the motor installation not include.

**Step 7A**



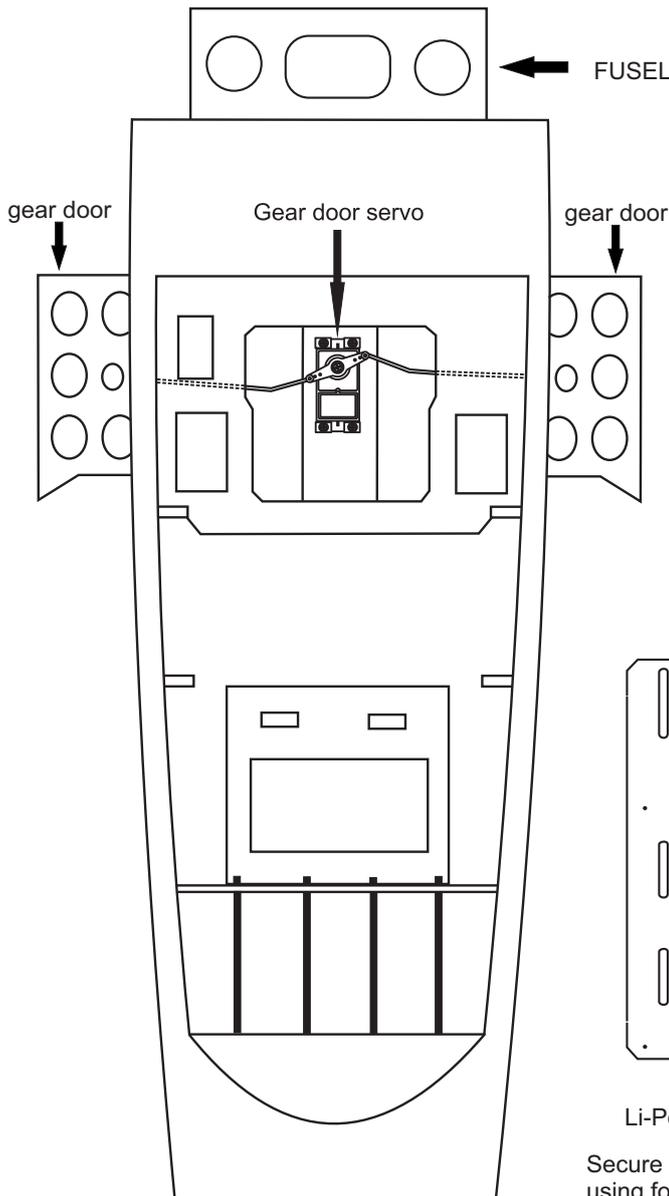
Fuselage - front view

-Using a aluminum motor mounting plate as a template, mark the plywood motor mounting plate where the four holes are to be drilled.

-Remove the aluminum motor mounting plate and drill a 7/32"(5mm) hole through the plywood at each of the four marks marked .

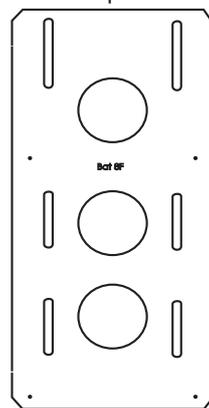
Note: The aluminum motor mounting included with electric motor set.

**Step 7C: gear door servo**



**Step 7D: Battery stand**

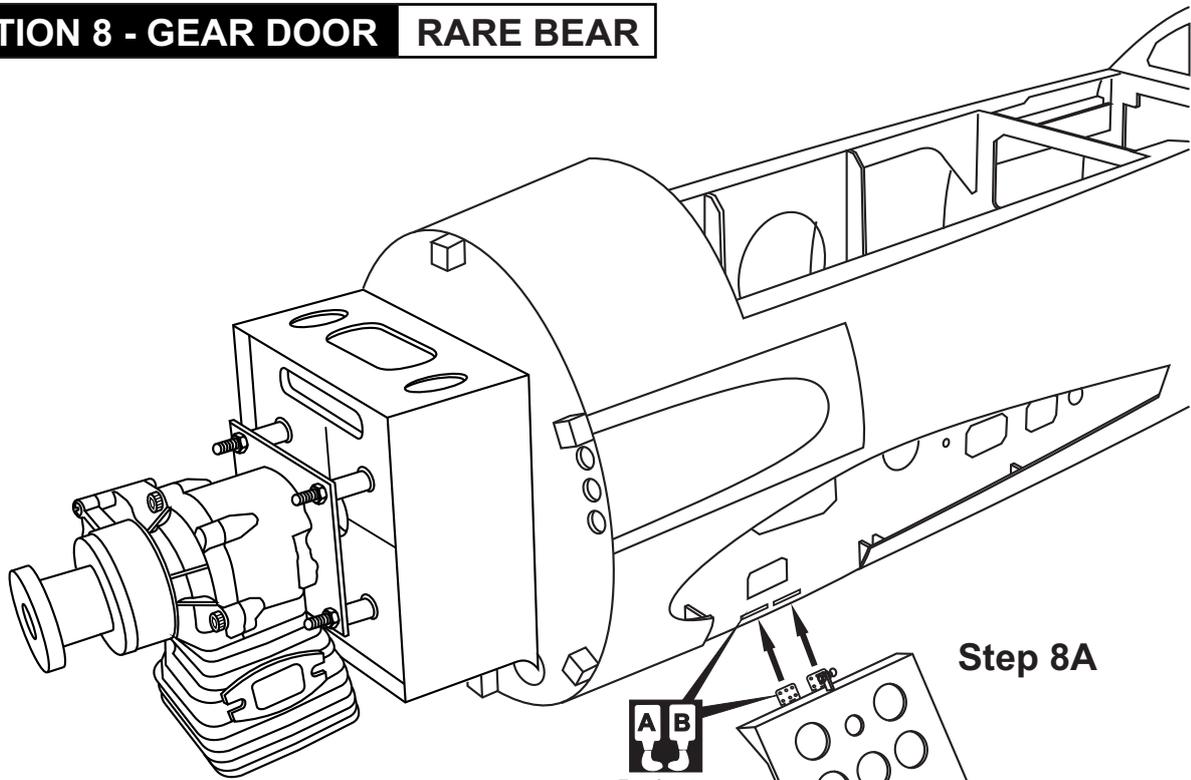
FUSELAGE TOP-VIEW



Li-Po battery stand

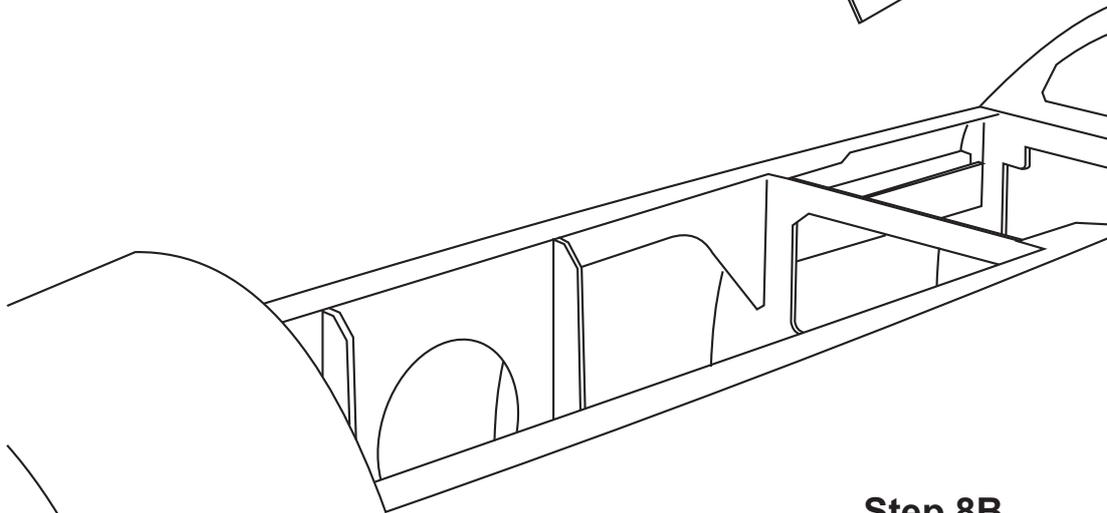
Secure the battery stand using four 3x10mm screws

**SECTION 8 - GEAR DOOR RARE BEAR**



**Step 8A**

**A B**  
5 minutes



**Step 8B**

25x10mm  
aluminum tube

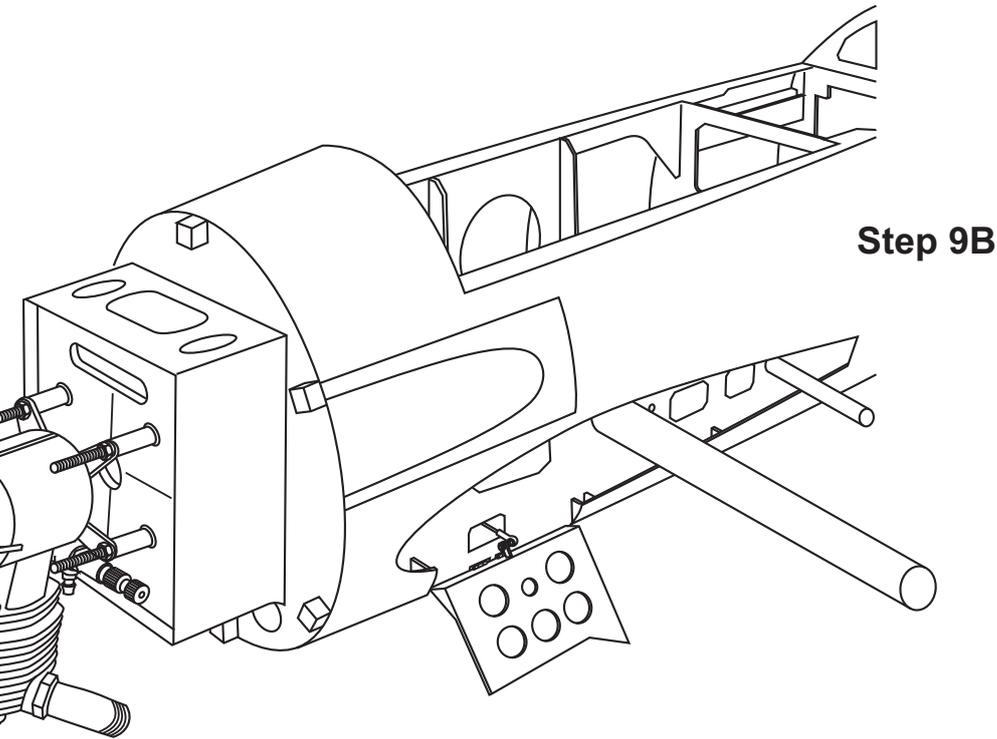
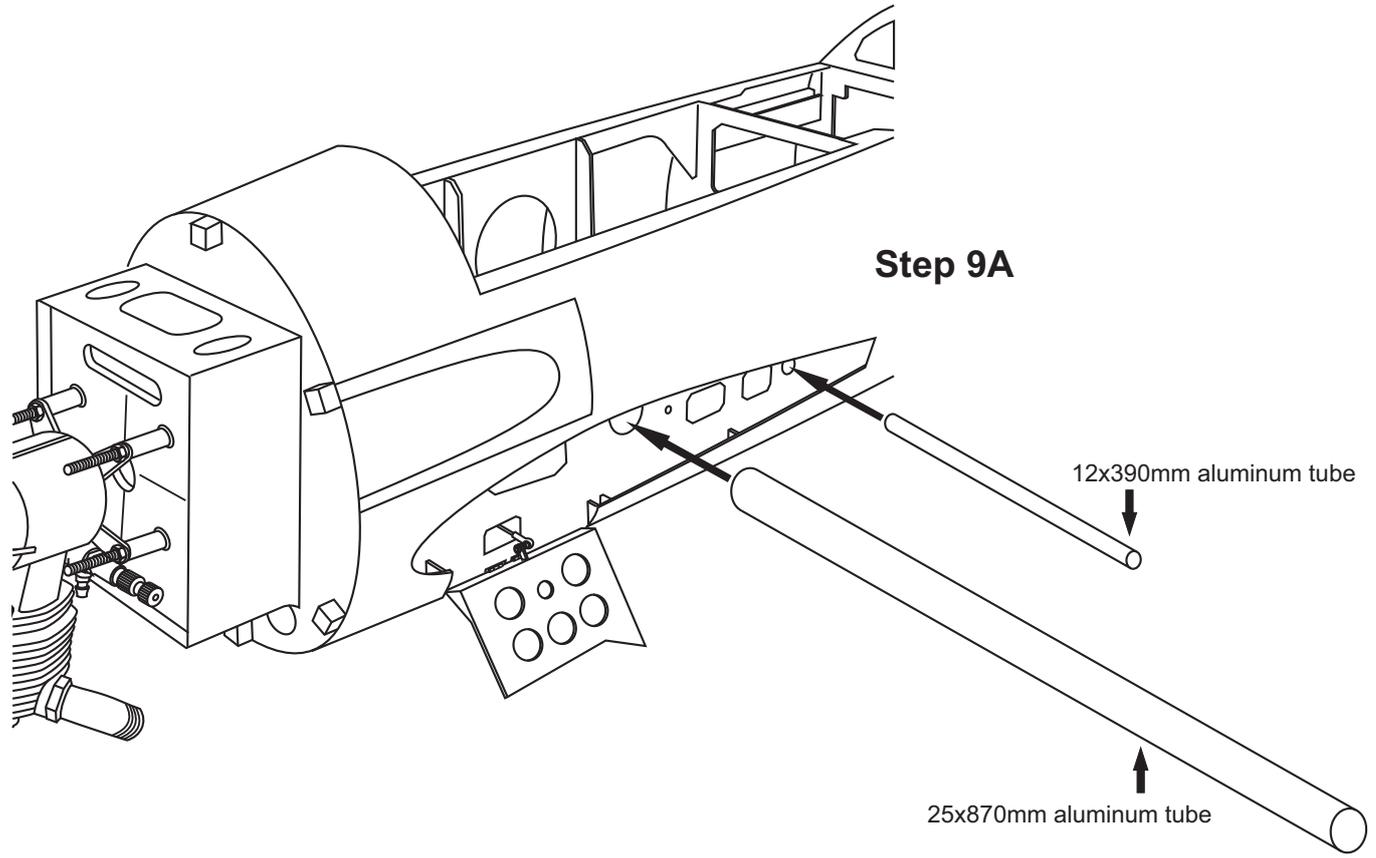


Bend the gear door push rod for smooth work.

- |  |                        |
|--|------------------------|
| 10x25mm aluminum tube  |                        |
|  | .....3 (for each side) |
| Gear door push rod   | .....1 (for each side) |
|  |                        |

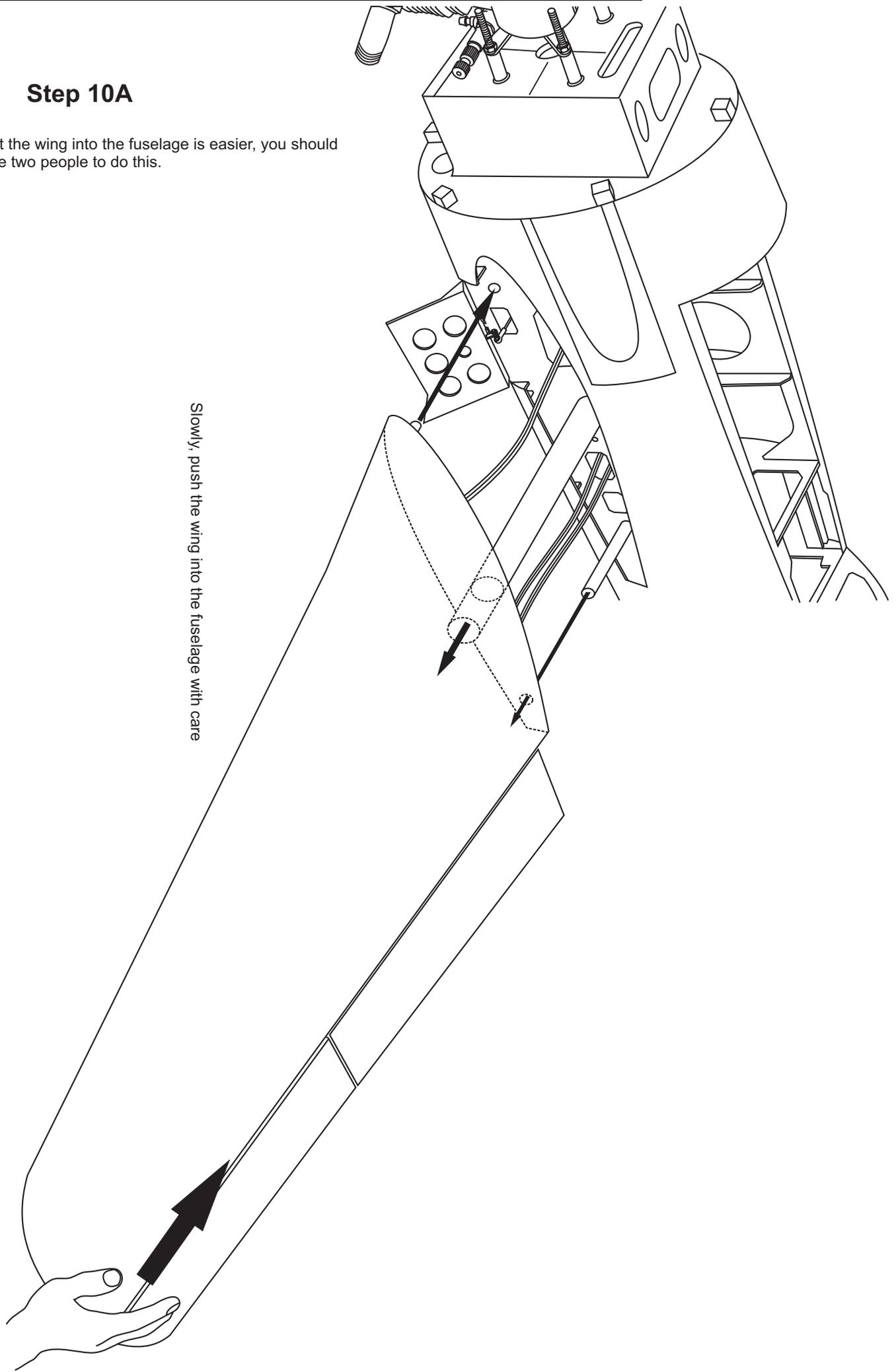
**Do the same way with other side**

**SECTION 9 - JOINING THE WING RARE BEAR**



**Step 10A**

Note: To fit the wing into the fuselage is easier, you should have two people to do this.

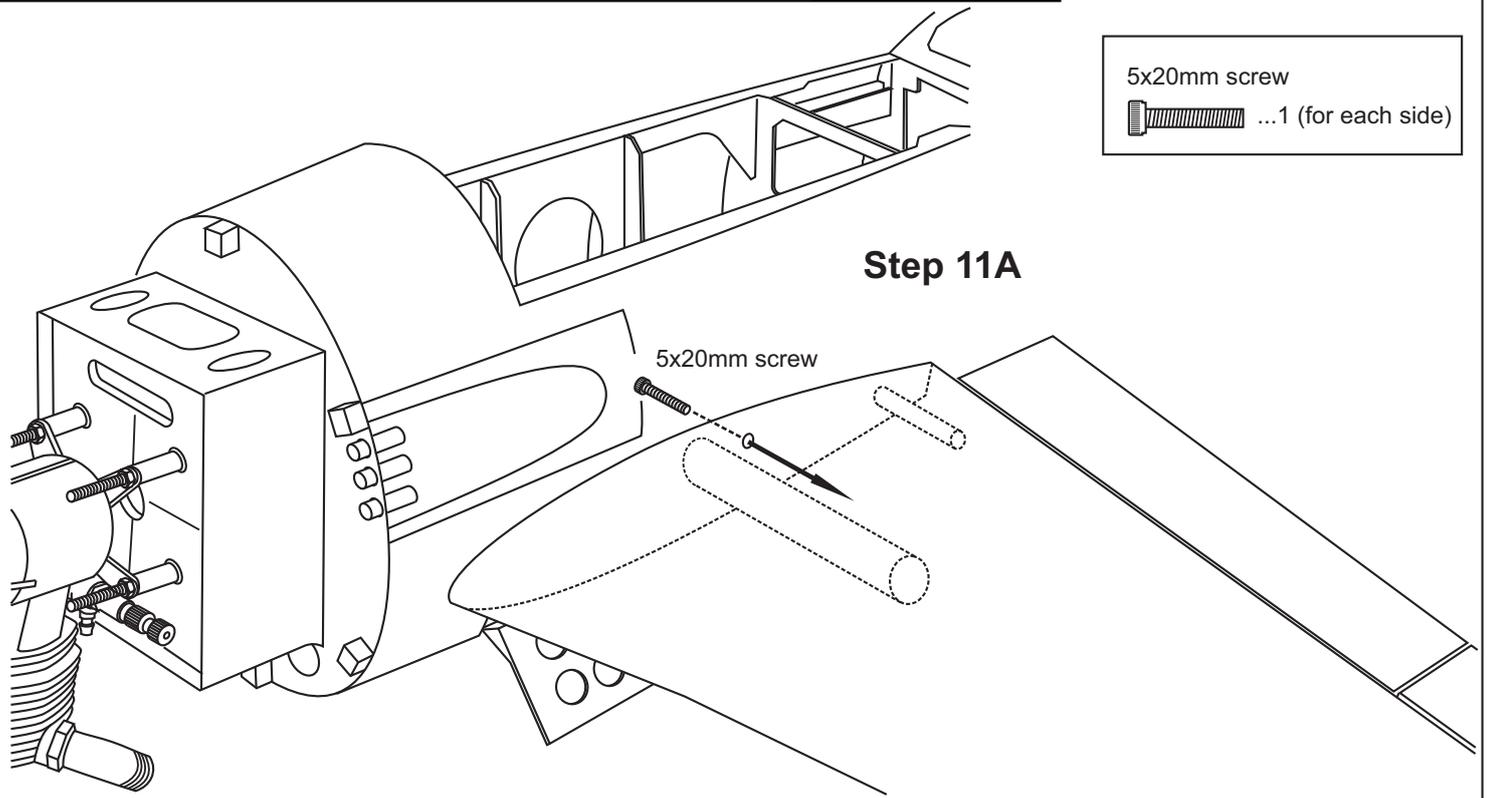


Slowly, push the wing into the fuselage with care

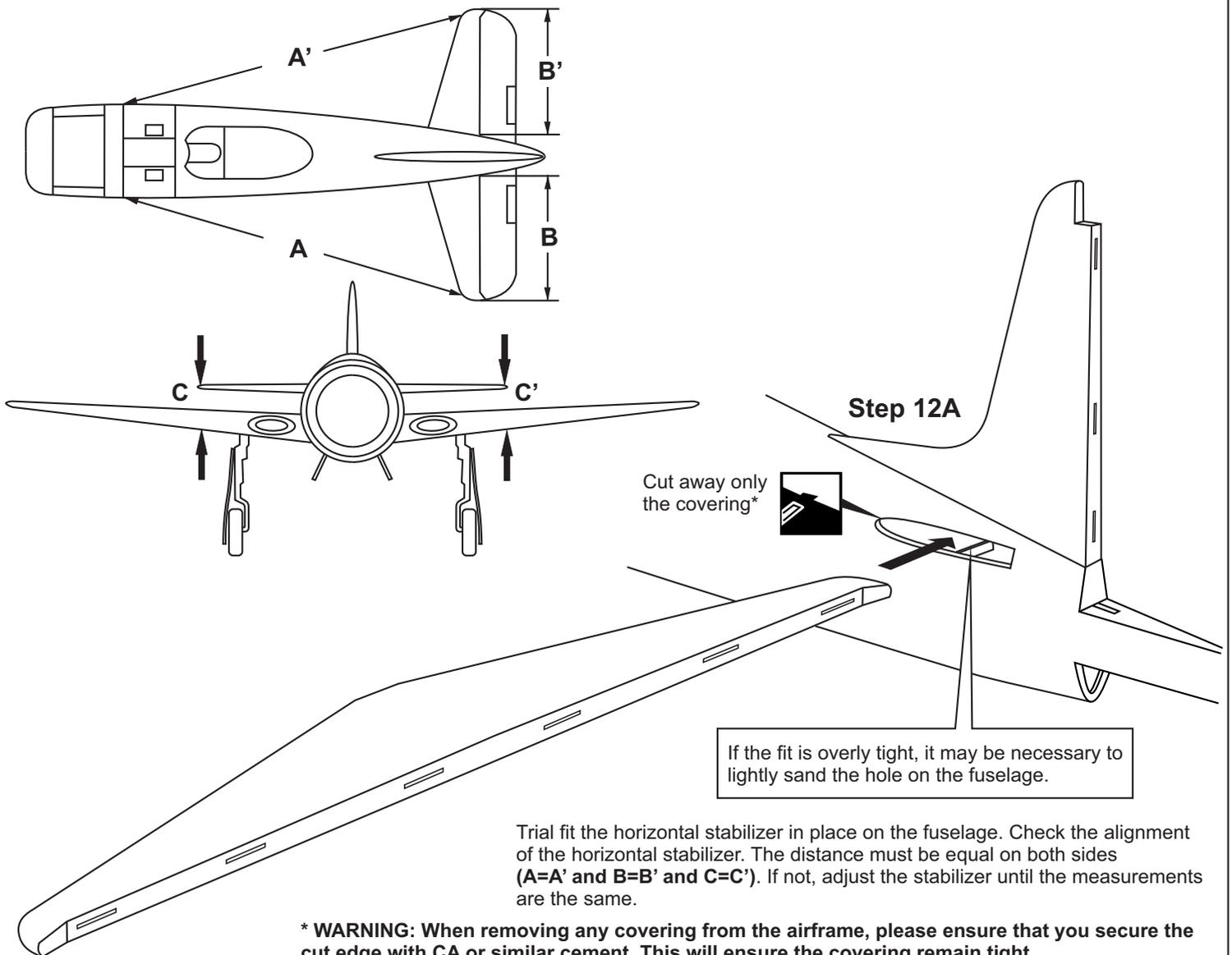
## SECTION 11 - JOINING THE WING continued RARE BEAR

5x20mm screw

 ...1 (for each side)

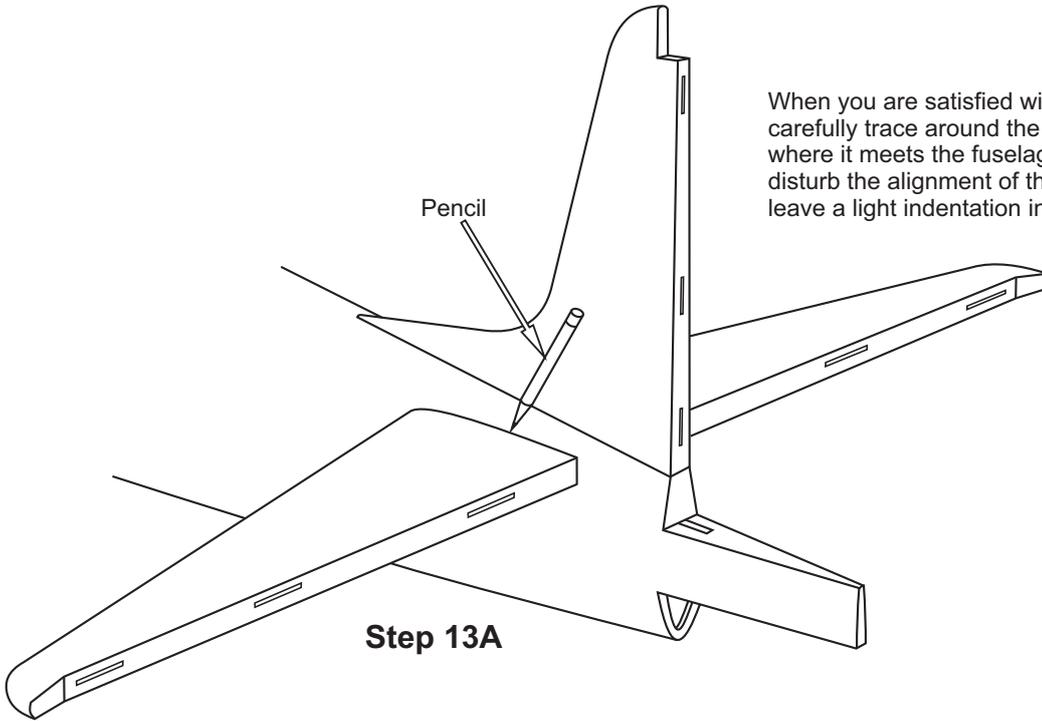


## SECTION 12 - HORIZONTAL STABILIZER RARE BEAR

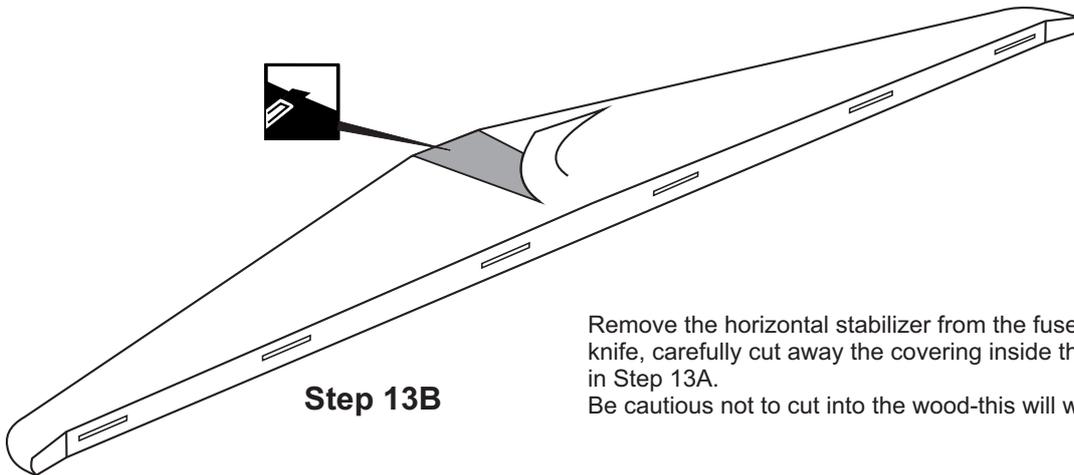


**SECTION 13 - HORIZONTAL STABILIZER continued RARE BEAR**

When you are satisfied with the alignment, use a pencil to carefully trace around the top and bottom of the stabilizer where it meets the fuselage. Note, it is important not to disturb the alignment of the stabilizer. The pencil should leave a light indentation in the covering.

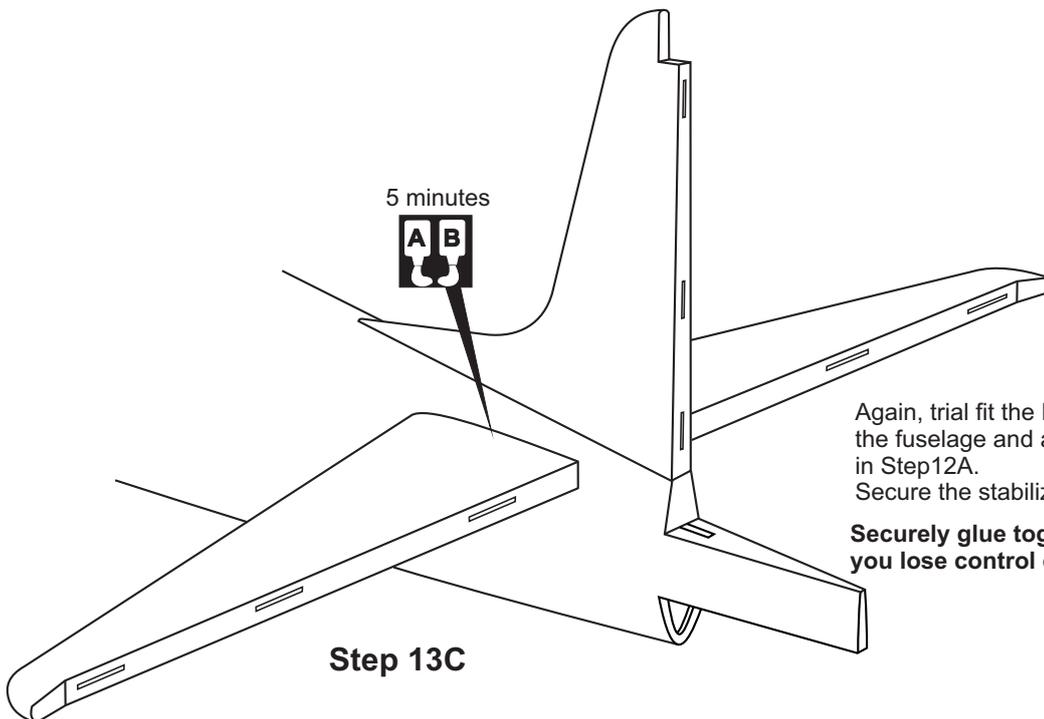


**Step 13A**



Remove the horizontal stabilizer from the fuselage. Using a sharp hobby knife, carefully cut away the covering inside the lines which were marked in Step 13A. Be cautious not to cut into the wood-this will weaken the structure.

**Step 13B**



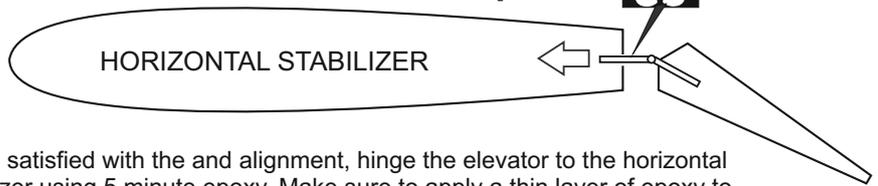
Again, trial fit the horizontal stabilizer in place on the fuselage and adjust the alignment as described in Step 12A. Secure the stabilizer in place using the 5 minutes Epoxy.

**Securely glue together. If coming off during flight, you lose control of your air plane.**

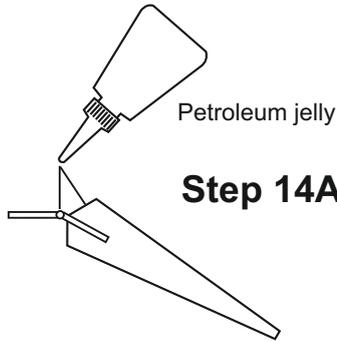
**Step 13C**

# SECTION 14 - ELEVATOR RARE BEAR

**Step 14B**  5 minutes



HORIZONTAL STABILIZER



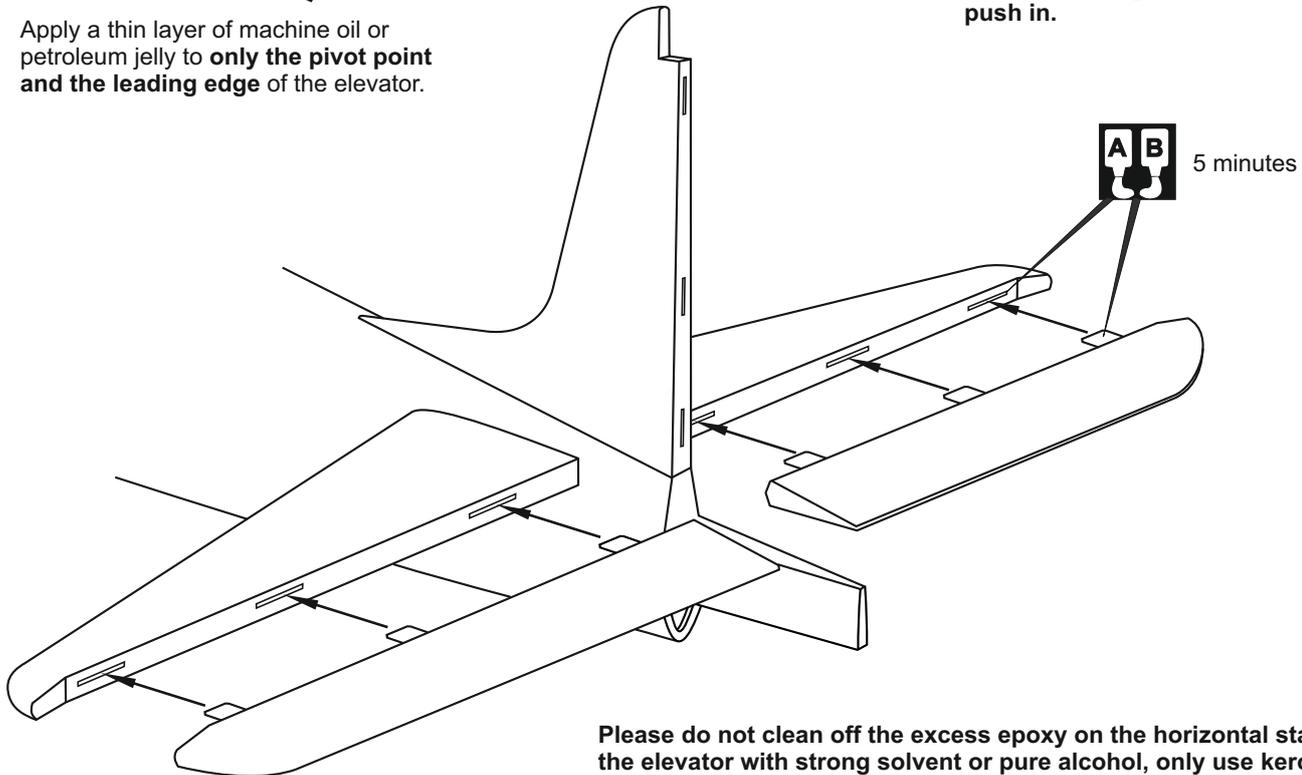
Petroleum jelly

**Step 14A**

Apply a thin layer of machine oil or petroleum jelly to **only the pivot point and the leading edge** of the elevator.

When satisfied with the and alignment, hinge the elevator to the horizontal stabilizer using 5 minute epoxy. Make sure to apply a thin layer of epoxy to the top and bottom of both hinges and to inside the hinge slots. Repeat the previous procedures to hinge the second elevator to the other side of the horizontal stabilizer.

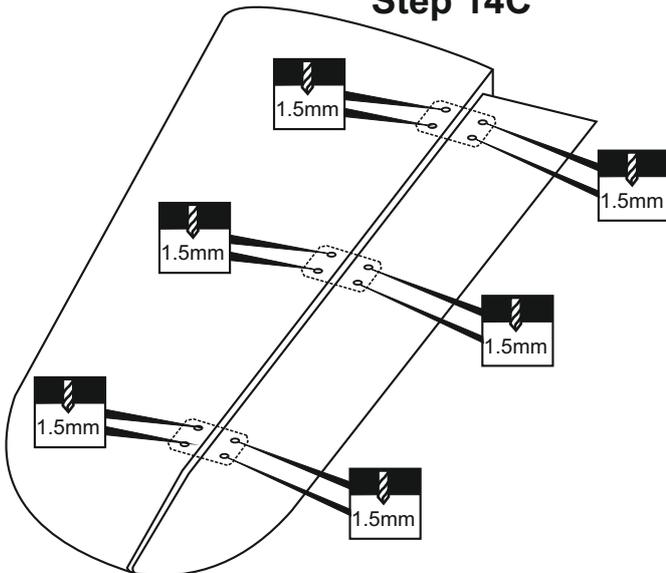
**NOTE:** You may need to open up the slots so that the hinges are not too difficult to push in.



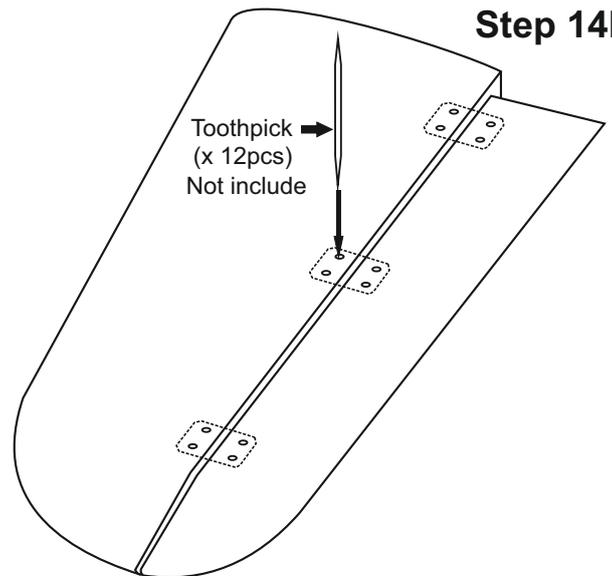
Please do not clean off the excess epoxy on the horizontal stabilizer and the elevator with strong solvent or pure alcohol, only use kerosene to keep the colour of your model not fade.

## Elevator Safety.

**Step 14C**



**Step 14D**



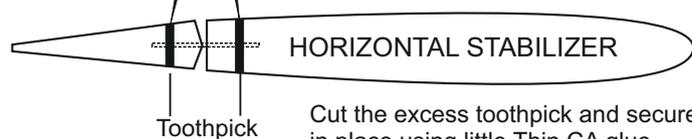
**VERY IMPORTANT**

If you not make this step, the elevator may be comming off when your airplane flying with high speed. You will lose control of your airplane.



Thin CA glue

**Step 14E**

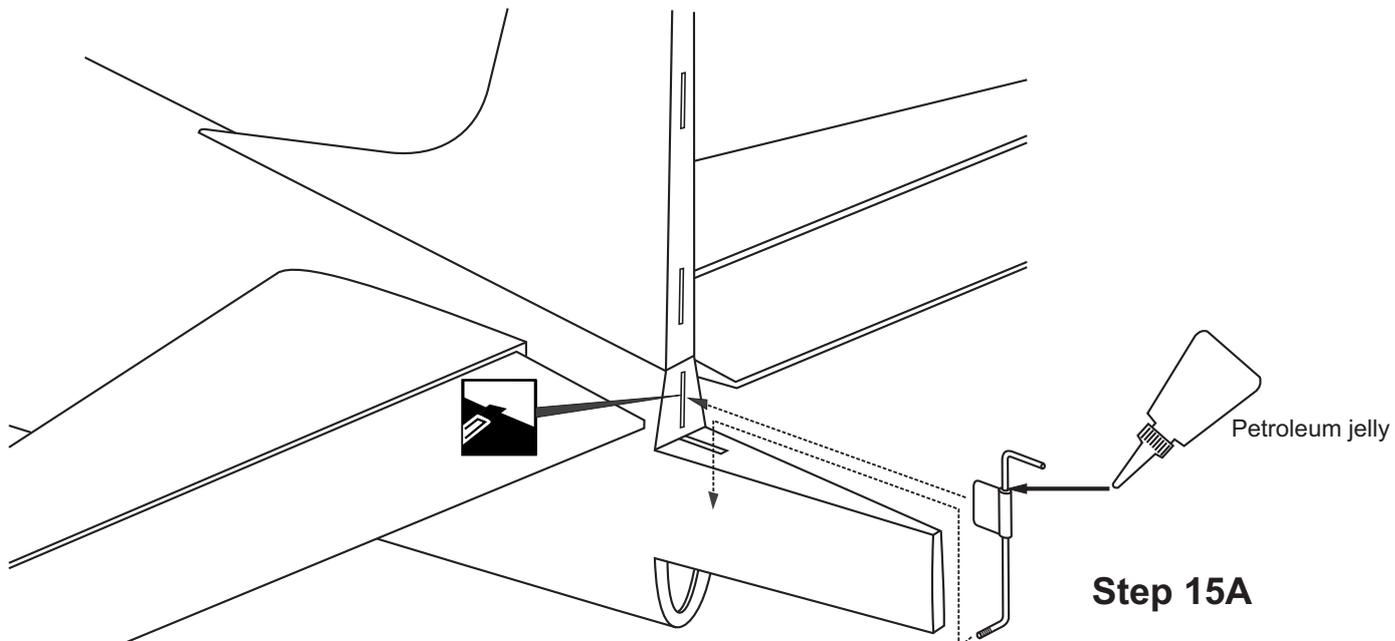


HORIZONTAL STABILIZER

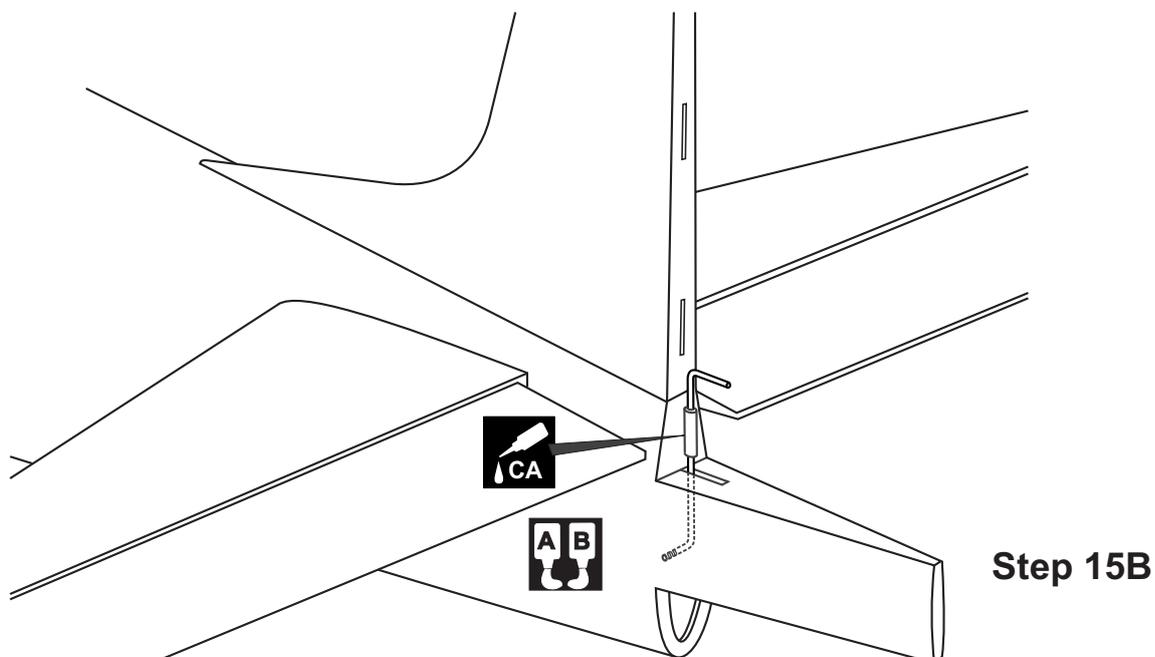
Toothpick

Cut the excess toothpick and secure it in place using little Thin CA glue.

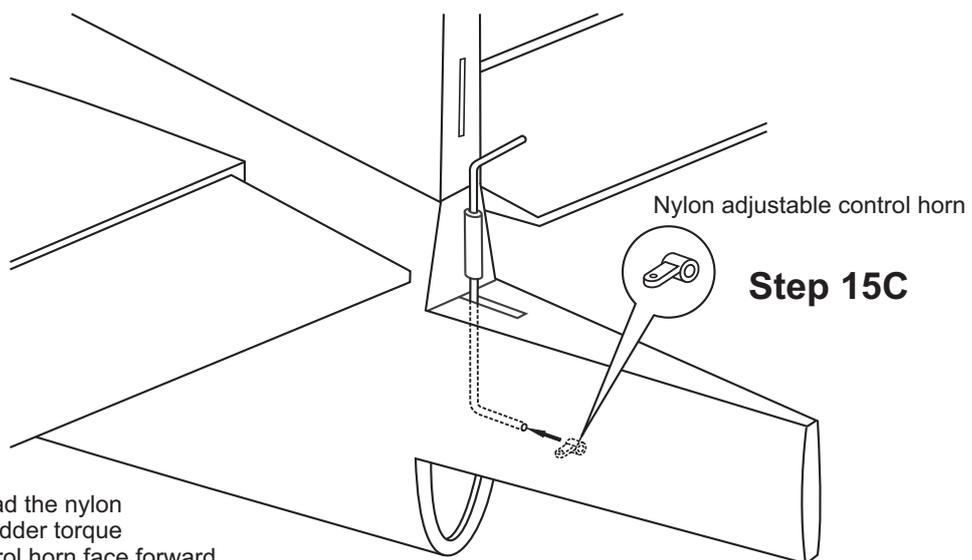
# SECTION 15 - RUDDER TORQUE ROD BEARING RARE BEAR



- 1- Cut 22mm (7-8") long slot along the hinge line in the trailing edge of the vertical stabilizer for the rudder torque rod bearing.
- 2- Apply a thin layer of petroleum jelly to only the pivot of the torque rod bearing.



Glue the rudder torque rod bearing into the slot you cut previously in the vertical stabilizer Using the thin CA glue.



Turn the rudder torque rod bearing, Thread the nylon adjustable control horn onto the end of rudder torque rod, making sure that the adjustable control horn face forward.

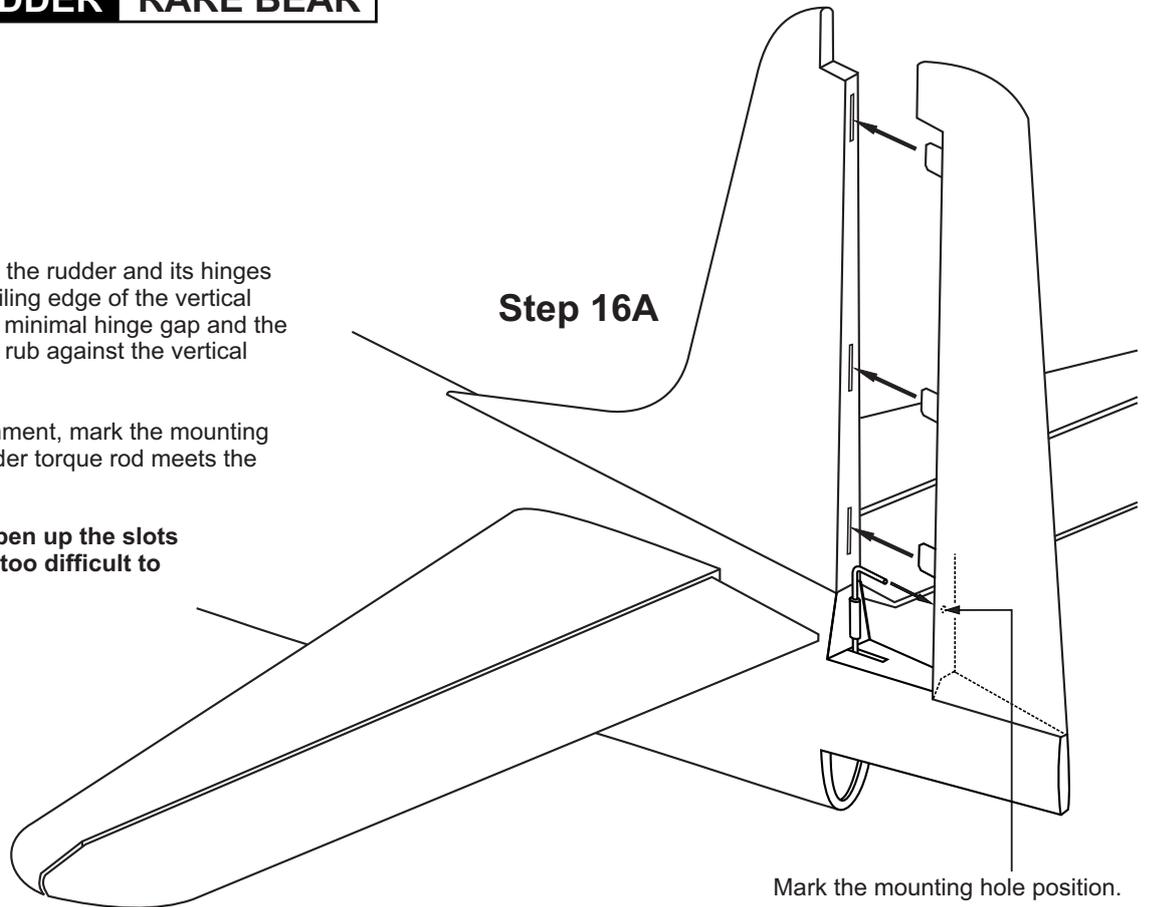
## SECTION 16 - RUDDER RARE BEAR

Without using glue yet, push the rudder and its hinges into the hinge slots in the trailing edge of the vertical stabilizer. There should be a minimal hinge gap and the end of the rudder should not rub against the vertical stabilizer.

When satisfied with the alignment, mark the mounting hole position, where the rudder torque rod meets the rudder with a pencil.

**NOTE:** You may need to open up the slots so that the hinges are not too difficult to push in.

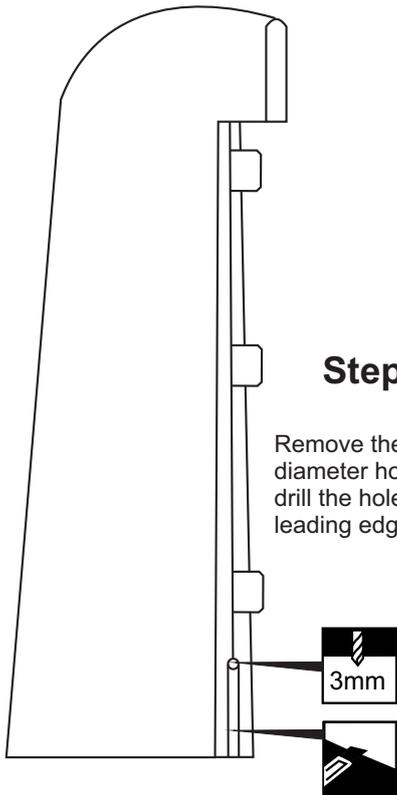
### Step 16A



Mark the mounting hole position.

### Step 16B

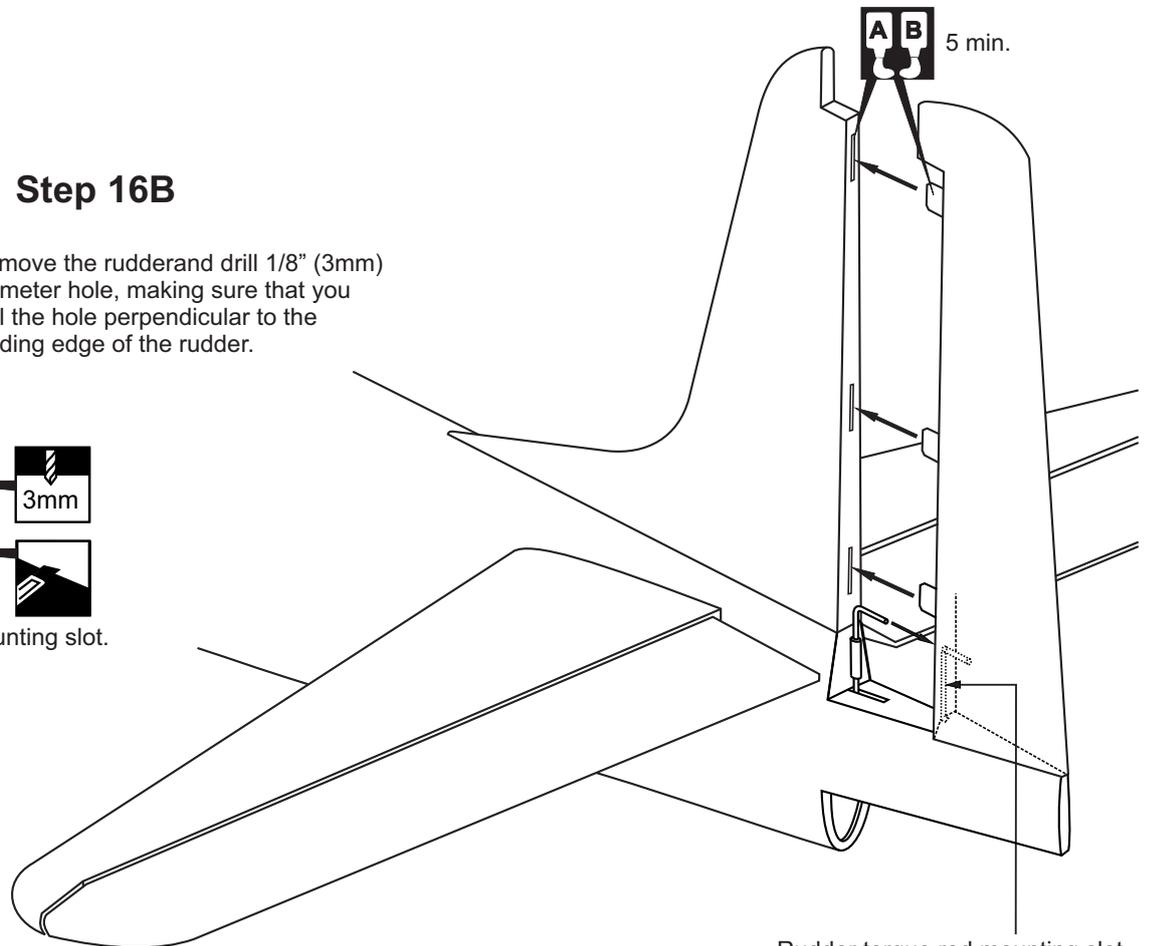
Remove the rudder and drill 1/8" (3mm) diameter hole, making sure that you drill the hole perpendicular to the leading edge of the rudder.



Cut the rudder torque rod mounting slot.

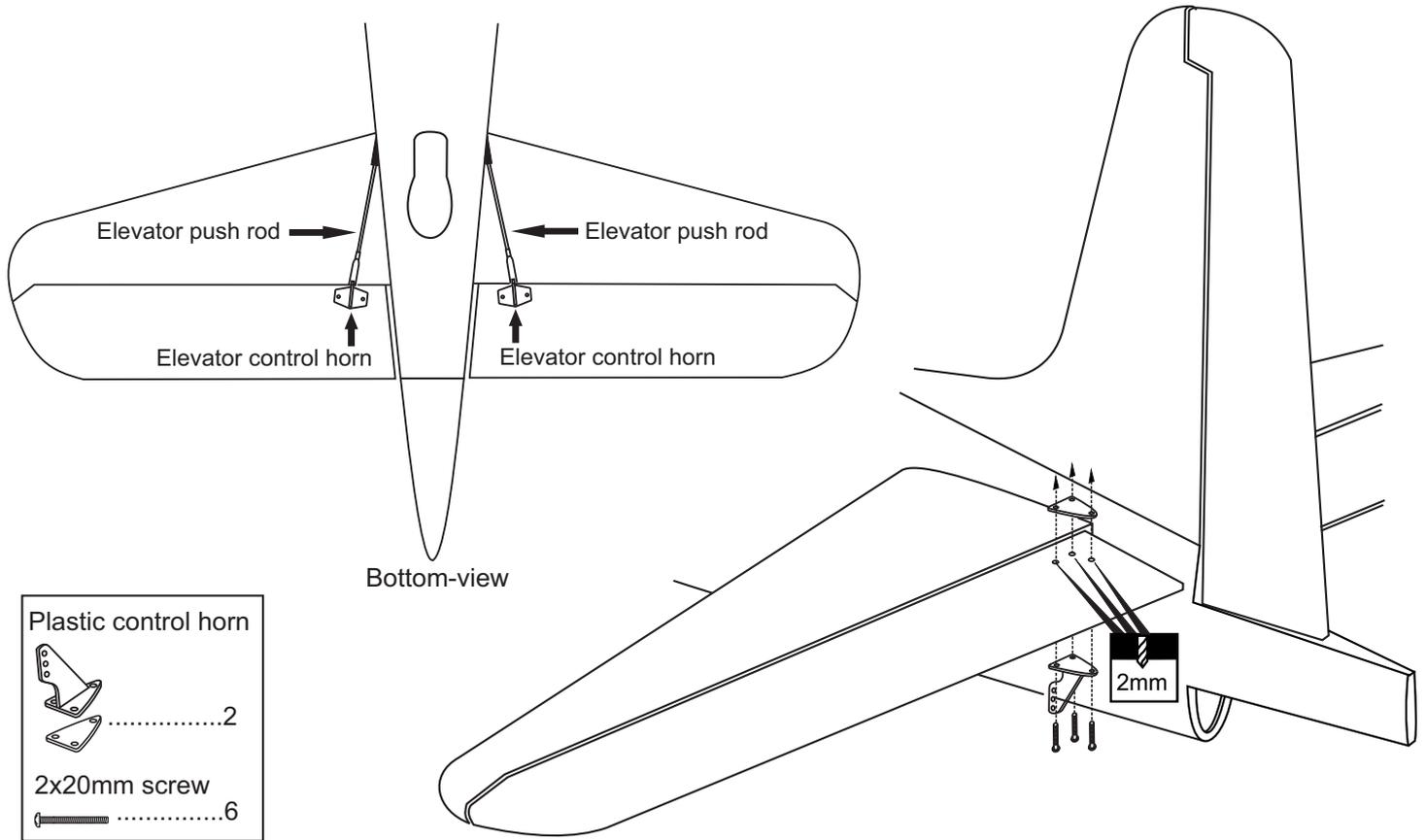
### Step 16C

Again, push the rudder and its hinges into the hinge slots, secure it place using 5 minutes Epoxy.

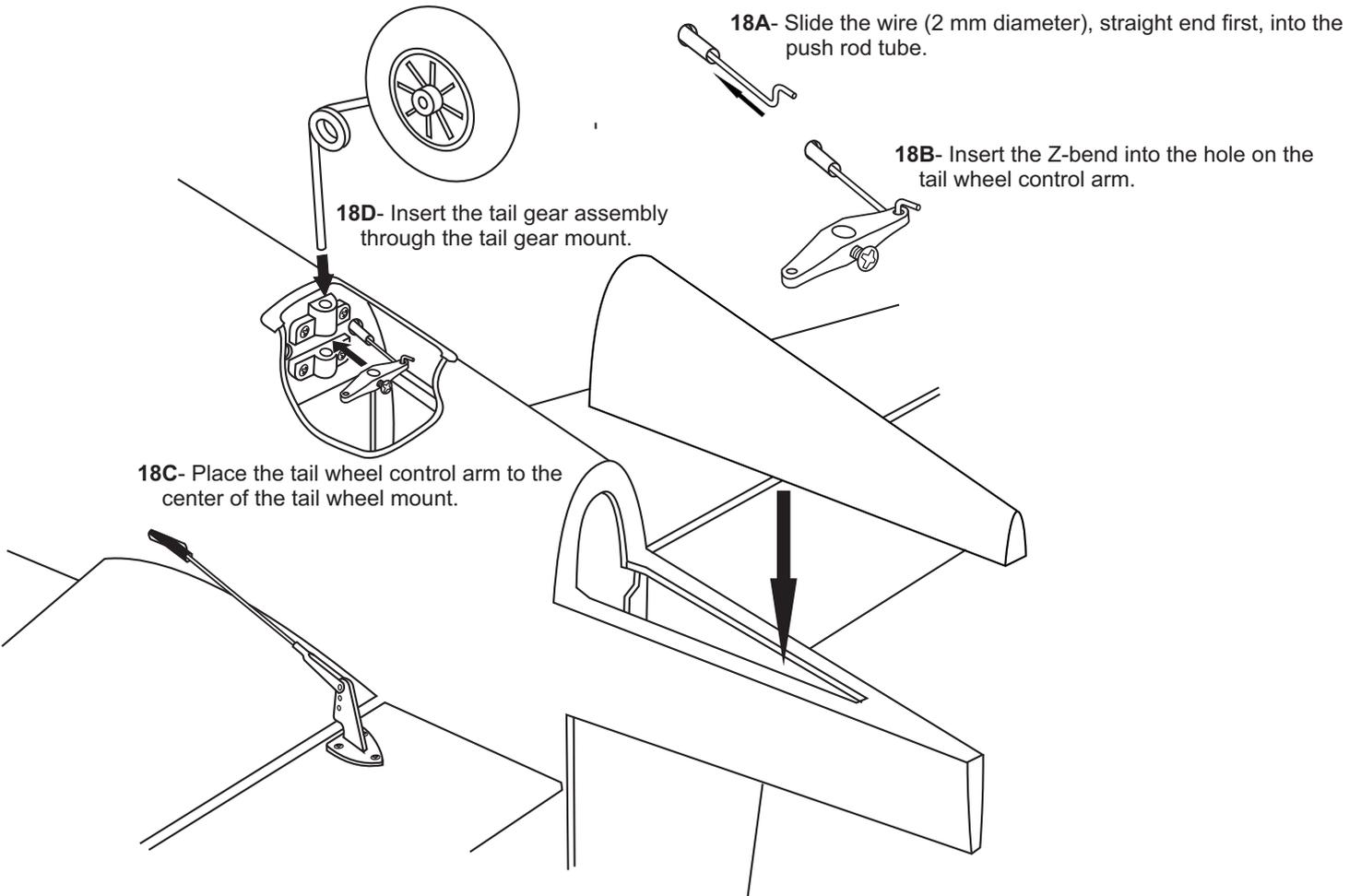


Rudder torque rod mounting slot

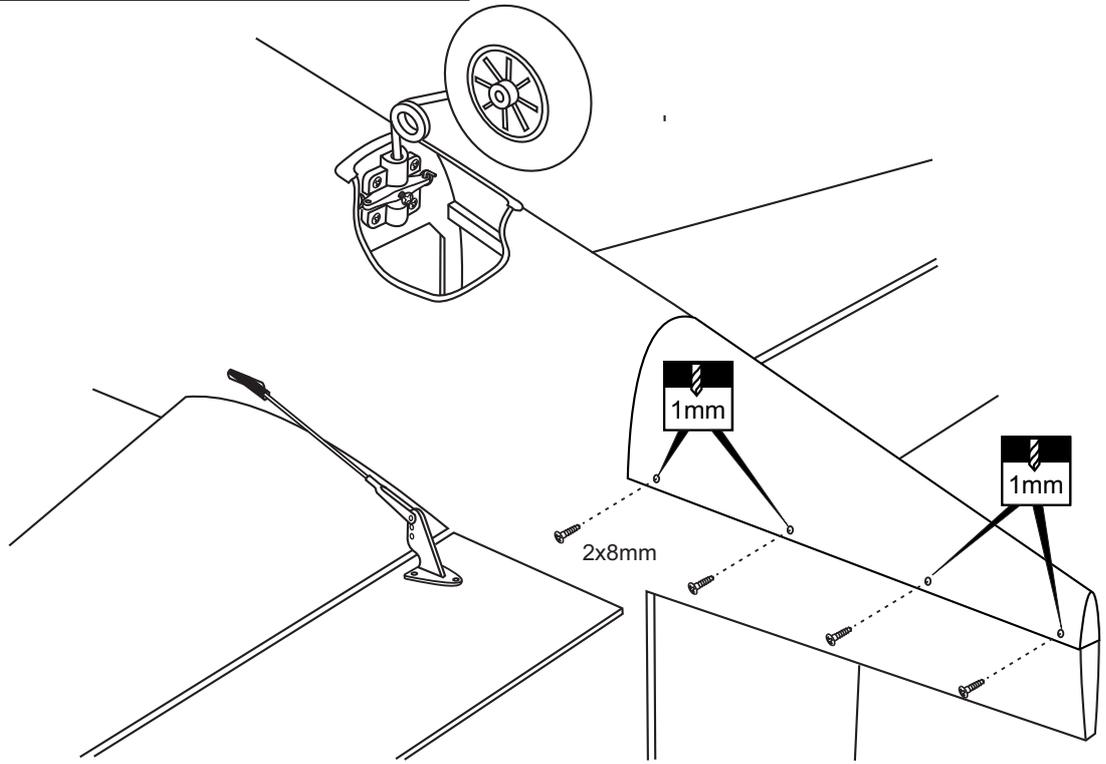
# SECTION 17 - ELEVATOR CONTROL HORN RARE BEAR



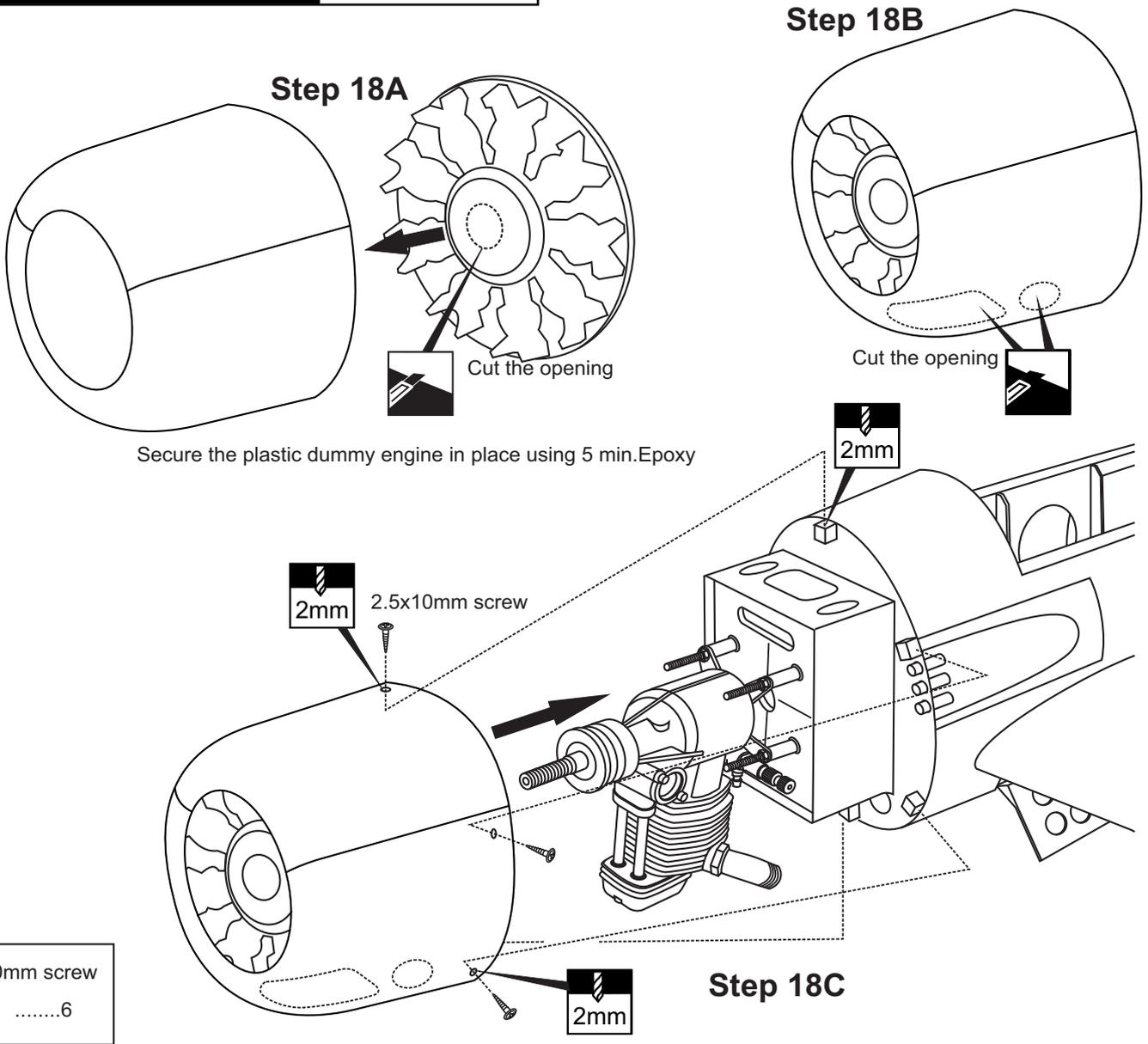
# SECTION 18 - TAIL WHEEL RARE BEAR



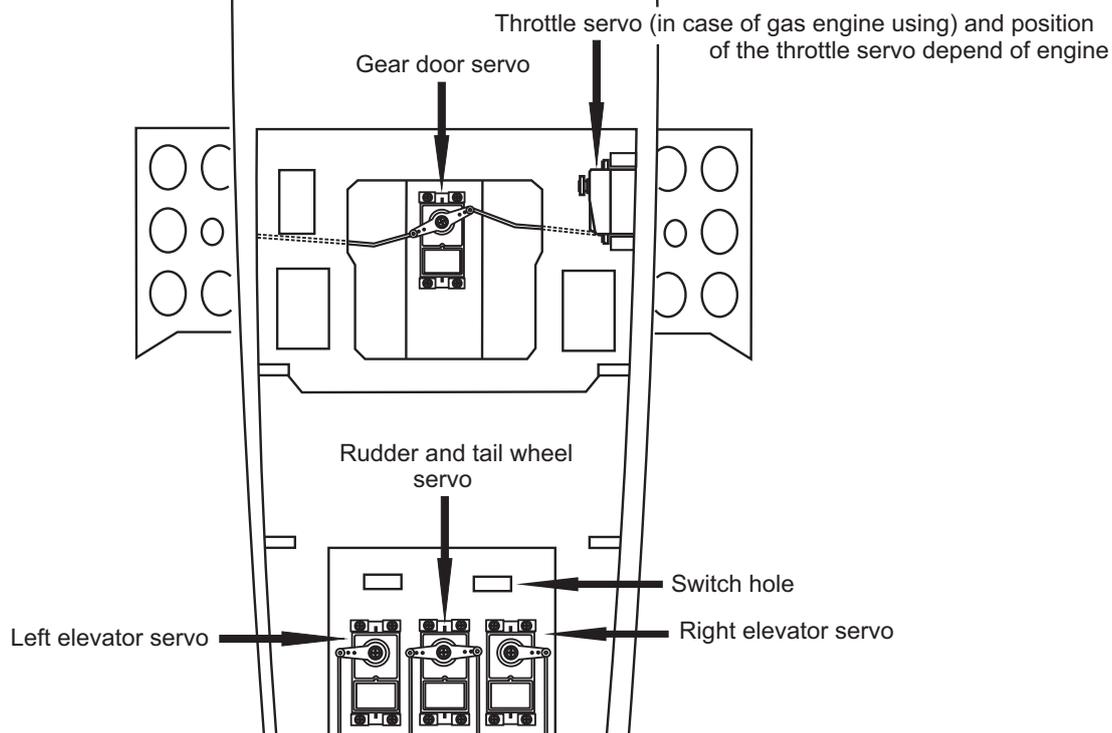
**SECTION 19 - TAIL COVER RARE BEAR**



**SECTION 20 - COWLING RARE BEAR**

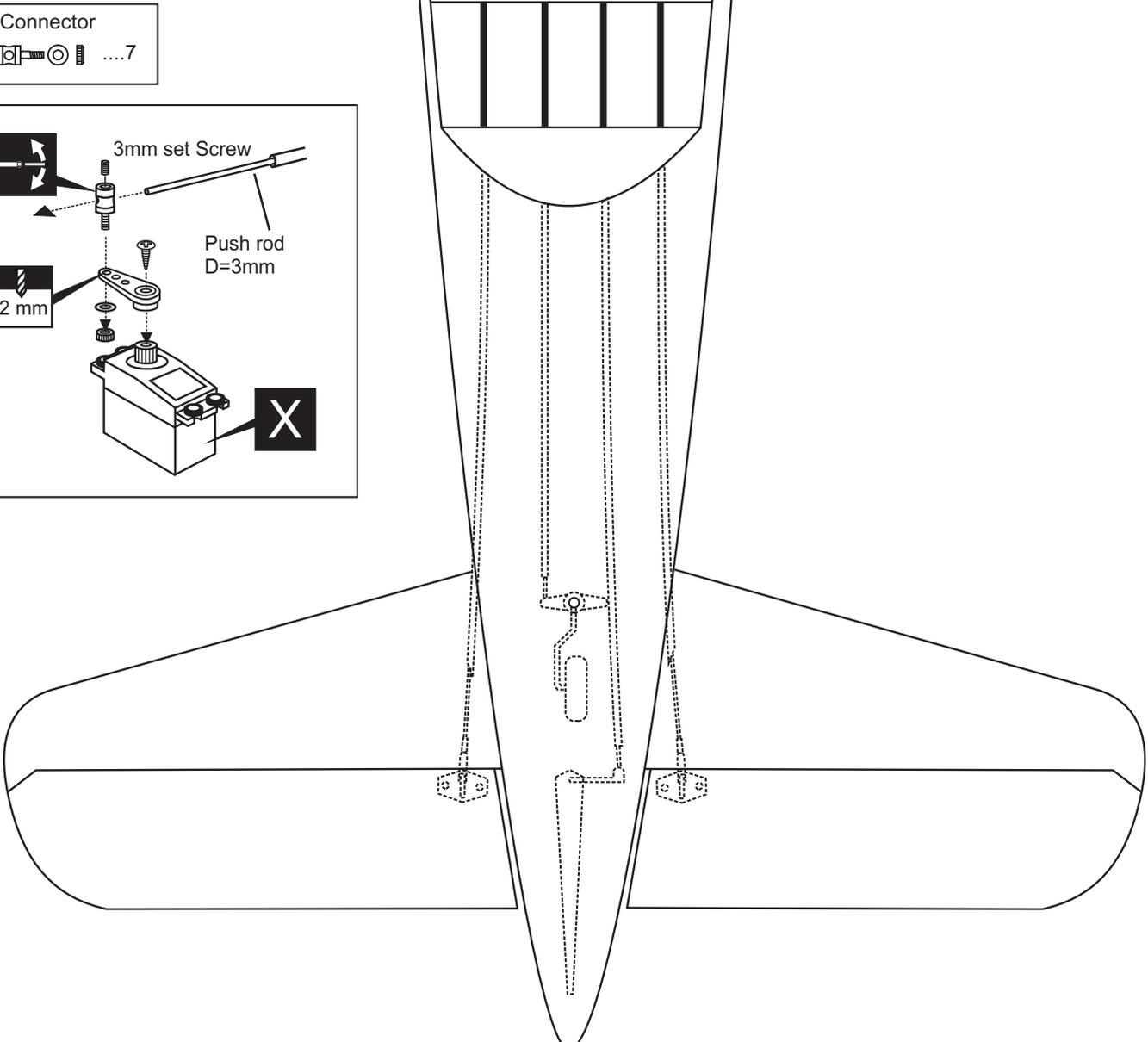
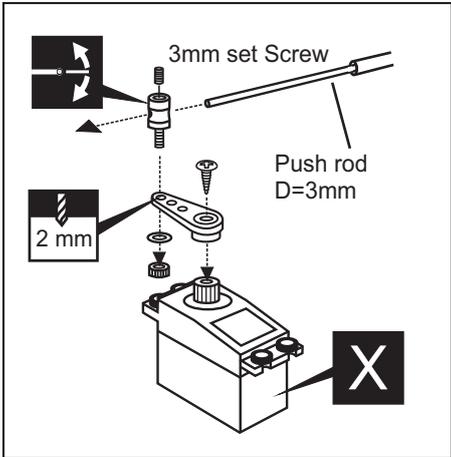


# SECTION 21 - SERVO RARE BEAR

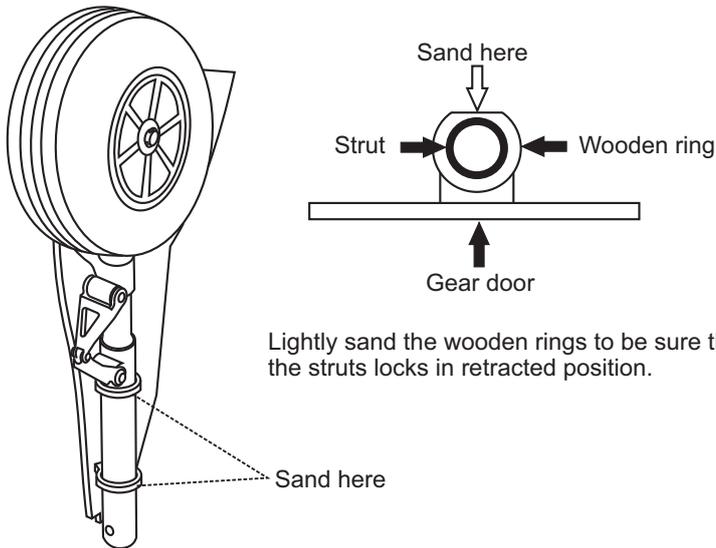


Connector

...7

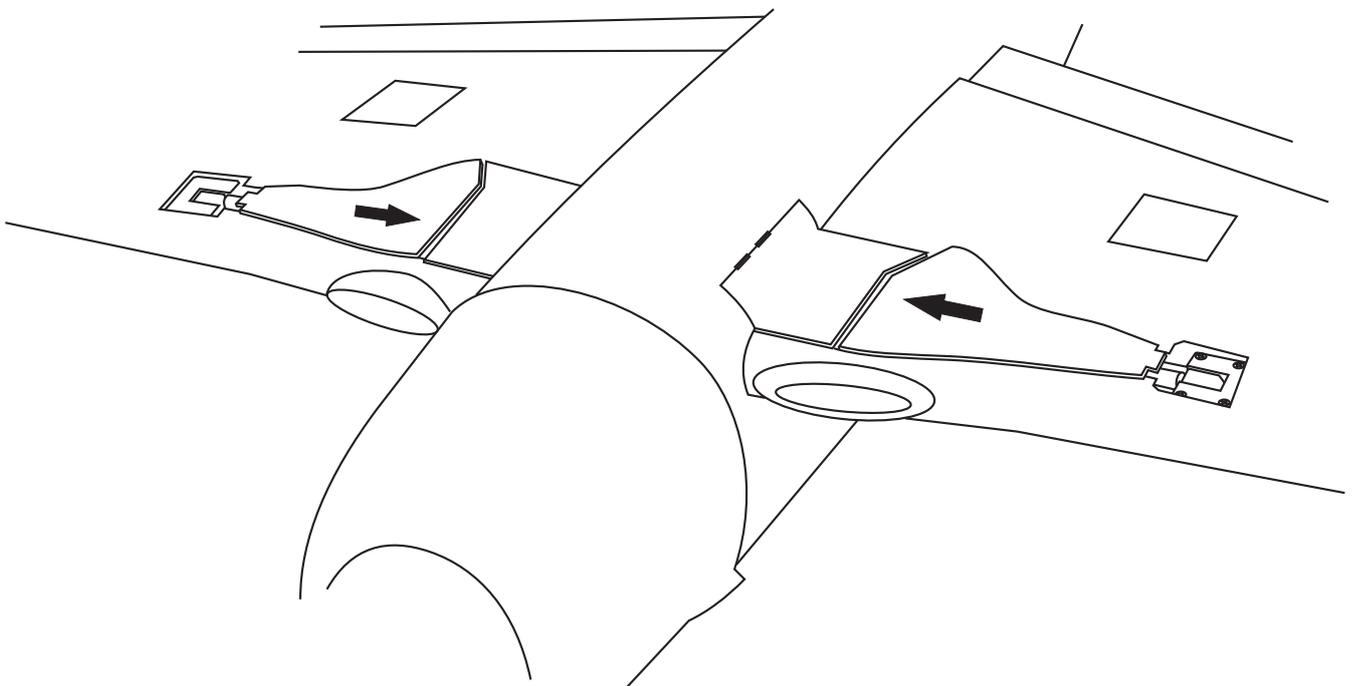


## SECTION 22 - STRUTS RARE BEAR



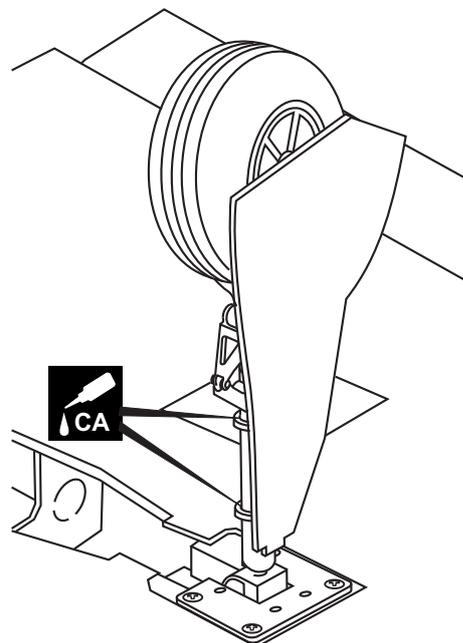
Lightly sand the wooden rings to be sure that the struts locks in retracted position.

Important: When you "on" the retract switch, if the retract gear does not retracted completely, you immediately "off" the retract switch. If the retract gear does not extend, use your finger to push the retract gear to the completely retracted position, it will extend. Then use the hobby knife to remove the place where the retract gear is entangled.

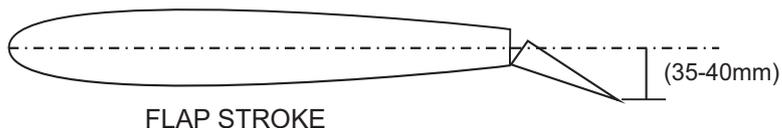
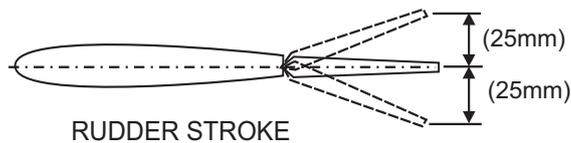
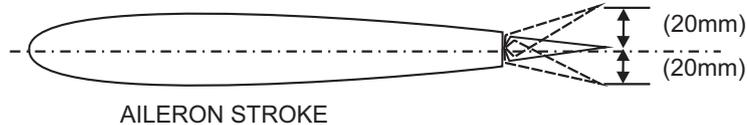
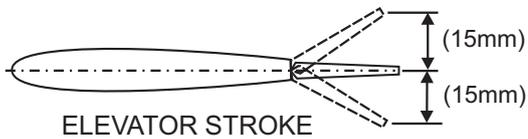
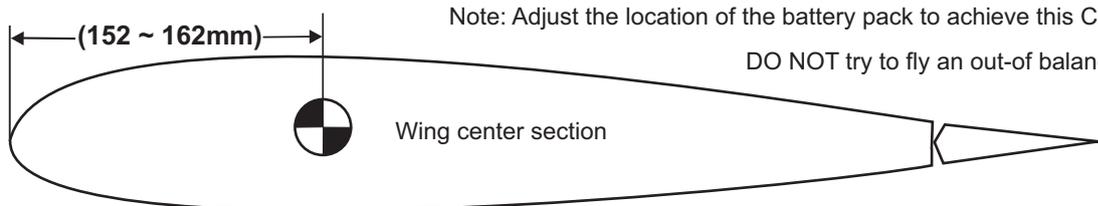


With the retract in the retracted position, carefully move the gear door on the strut until the gear door nearest with the gear door on the fuselage, mark on the struts.

With the retract in the extended position, Glue the rings of gear door to the struts with thin CA glue.



## SECTION 23 - BALANCE AND CONTROL SURFACE RARE BEAR



Adjust the travel of the control surfaces to achieve the values stated in the diagrams.  
These value will be suitable for average flight requirements. Adjust the values to suit your particular needs.

## SECTION 24 - DECAL RARE BEAR

**IMPORTANT:** Please do not clean your model with strong solvent or pure alcohol, only use kerosene to keep the colour of your model not fade.

